

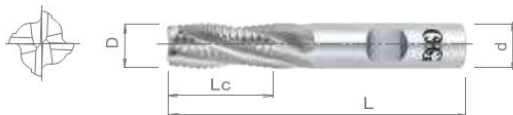
# Roughing Cut

Cobalt High Speed Steel

## List 470

CC-RFE, Multiple Flute, Rough & Finish

SPEED FEED P1290	HSS-Co	BR	ROUGH FINISH		STUB	REG	LONG	25°
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Units: Inch

EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter	Number of Flutes	EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter	Number of Flutes
Bright	D	L	Lc	d		Bright	D	L	Lc	d	
4709100	1/4	2-1/2	3/4	3/8	4	4710600	1	4-1/2	2	1	5
4709400	5/16	2-1/2	3/4	3/8	4	4716500	1	4-1/2	2	1	6
4709500	3/8	2-5/32	3/8	3/8	4	4710900	1	6-1/2	4	1	4
4709600	3/8	2-1/2	3/4	3/8	4	4716900	1	6-1/2	4	1	6
4709700	3/8	2-5/8	7/8	3/8	4	4711500	1-1/8	4-1/2	2	1	5
4700200	3/8	3-1/4	1-1/2	3/8	4	4712100	1-1/4	4-1/2	2	1-1/4	6
4700000	1/2	2-1/2	1/2	1/2	4	4712300	1-1/4	5-1/2	3	1-1/4	6
4700100	1/2	3-1/4	1-1/4	1/2	4	4712500	1-1/4	6-1/2	4	1-1/4	6
4700300	1/2	4	2	1/2	4	4713300	1-1/2	4-1/2	2	1-1/4	6
4700500	5/8	3-3/4	1-5/8	5/8	4	4713500	1-1/2	5-1/2	3	1-1/4	6
4700600	5/8	4-1/8	2	5/8	4	4713700	1-1/2	6-1/2	4	1-1/4	6
4700700	5/8	4-5/8	2-1/2	5/8	4	4713900	1-1/2	7-1/2	5	1-1/4	6
4700900	3/4	3-7/8	1-5/8	5/8	4	4720100	2	4-1/2	2	1-1/4	8
4701300	3/4	3-7/8	1-5/8	3/4	4	4726700	2	6-3/4	3	2	6
4701400	3/4	4-1/2	2-1/4	3/4	4	4726500	2	6-1/2	4	1-1/4	6
4701500	3/4	5-1/4	3	3/4	4	4720500	2	6-1/2	4	1-1/4	8
4701700	7/8	4-1/8	1-7/8	3/4	4	4726900	2	7-3/4	4	2	6
4701900	7/8	5-3/4	3-1/2	3/4	5	4720900	2	7-3/4	4	2	8
4702100	7/8	4-1/8	1-7/8	7/8	4	4727100	2	9-3/4	6	2	6
4710000	1	3-1/2	1	1	5	4721100	2	9-3/4	6	2	8
4710100	1	4-1/4	2	3/4	4	4727300	2	11-3/4	8	2	6
4716100	1	4-1/4	2	3/4	6	4721300	2	11-3/4	8	2	8
4710500	1	4-1/2	2	1	4						

Packed: 1pc.  
EDP's listed above are stocked standard, other coatings available upon request.  
Specify treatment at time of order.  
2" diameter shanks have combination drive.



List No.	Work Material																
	P						M			K	N		S	H			
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels			
	Low	Med.	High	4140 4340		300	400	17-4 PH			6061 7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC
470	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

good  best

