



TRIM® TAP HEAVY

High-lubricity Tapping Fluid

GENERAL DESCRIPTION

TRIM® TAP HEAVY is a 100% synthetic and vegetable-based lubricant possessing strong friction-reducing properties. Designed as a tough operation product for use with metals of low machinability, it's recommended for use at full-strength, brush-on use for reaming, tapping, and threading.

ADVANTAGES

- Especially for taps ½" diameter and larger
- Contains no mineral oils
- Promotes excellent finish
- Ensures parts size control
- Delivers exceptionally long tool life
- Reduces rubbing of the tool flank
- Water washable, for easy parts cleaning
- Compatible with most TRIM® fluids
- Use for added lubricity on extremely tough jobs

HEALTH & SAFETY

See the most recent SDS at 2trim.us/s/?i=1094-en-US-US.



TECHNICAL ASSISTANCE

- Packaging: North America – 1-pint container, 1-gallon jug, 5-gallon pail, 54-gallon drum, 270-gallon non-returnable bin, 350-gallon returnable bin, and tank wagon lot.
- Europe/Asia – 9 pint case, 4x1 case, 20-litre pail, and 204-litre drum.
- For additional product applications information including performance optimization, please contact your Master Chemical Authorized Distributor at 2trim.us/distributors.php your District Sales Manager, the Tech Line at 1-800-537-3365, or visit our web site at www.masterchemical.com.

PHYSICAL PROPERTIES (TYPICAL DATA)

Form	Liquid	Flash Point	Nonflammable (PMCC)
Color	Amber	Viscosity	186.4 SUS @ 210°F (99°C)
Specific Gravity (H ₂ O=1)	1.228		Approx. 3,000 SUS @ 100°F (38°C)
Odor.....	Mild, oily	Residue	Oily

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