

BSP TAPS, SERIES # 7352 & DIES # 7223

TAPS: 7352 P = PLUG / 7352 B = BOTTOM / 7352 PB = 2 PIECE SET

British Standard Pipe Thread - **Parallel Form** (ISO 228, BS 21) High Speed Steel - Ground Thread - Designation "G" Top Quality - Typical Origin: Germany, England, United States





#7352 - Tap

#7223 - Die

NOMINAL DIA.	THREAD Per/Inch	MAJOR DIA.	MINOR DIA.	THREAD LENGTH Inch	OVERALL LENGTH Inch	TAP DRILL DIA. mm	DIE DIA. x HGT.	# 7352 P Plug	# 7352 B Bottom	# 7352 PB 2 pc. Set	# 7223 Die
1/8 BSP	28	.3830	.3372	3/4	2 1/2	8.8	30 X 11	х	х	х	Х
1/4 BSP	19	.5180	.4506	3/4	2 1/2	11.8	38 X 10	x	x	x	X
3/8 BSP	19	.6560	.5886	3/4	2 3/4	15.3	45 X 14	x	x	x	X
1/2 BSP	14	.8250	.7336	7/8	3	19	45 X 14	х	х	х	Х
3/4 BSP	14	1.0410	.9496	1	4	24.5	55 X 16	x	x	x	X
1 BSP	11	1.3090	1.1926	1 1/4	4 1/4	30.5	65 X 18	X	х	х	Х
1 1/4 BSP	11	1.6500	1.5336	1 1/4	4 1/4	39.5	75 X 20	x	x	x	X
1 1/2 BSP	11	1.8820	1.7656	1 1/4	5 1/2	45	90 X 22	x	x	x	X
2 BSP	11	2.3470	2.2306	1 1/2	6 1/4	57	105 X 22	X	х	x	X
2 1/2 BSP	11	2.9600	2.8436	1 1/2	6 1/4	72.5	-	x	х	х	Х
3 BSP	11	3.4600	3.3436	1 1/2	6 1/4	85.5	-	x	x	x	Х
4 BSP	11	4.4500	4.3336	1 3/4	7	111	-	X	х	х	Χ

[&]quot;x" denotes stock availability

BSP LONG SHANK PRODUCTION TAPS # 7376

British Standard Pipe Thread - **Parallel Form** (ISO 228, BS 21)
High Speed Steel - Ground Thread - Reduced Shank - Designation "G"
Top Quality - Typical Origin: Germany, England, United States

NOMINAL	THREADS	OVERALL	THREAD	DRILL
DIA.	PER Inch	LENGTH mm	LENGTH mm	DIA.
1/8 BSP	28	90	18	8.8
1/4 BSP	19	100	22	11.8
3/8 BSP	19	100	22	15.3
1/2 BSP	14	125	28	19
5/8 BSP	14	125	28	21
3/4 BSP	14	140	30	24.5
7/8 BSP	14	160	30	28.3
1 BSP	11	160	34	30.5
1 1/8 BSP	11	190	36	35.5
1 1/4 BSP	11	170	36	39.5
1 3/8 BSP	11	180	40	41.5
1 1/2 BSP	11	190	36	45
1 3/4 BSP	11	200	42	51
2 BSP	11	250	45	57



How to Order

Item #: 7352 P Size: 1/8 BSP Quantity: 40

Tel: 1-888-966-MMCC

Other sizes available - Please inquire.

[^]Please note: For Tap Wrenches and Die Stock Wrenches, please see Section 4B: Hand Wrenches & Tools.

For detailed technical information, please see Useful Information, Section 10.

[~]Please note: The abbreviations "G" and "R" originated in France and Germany respectively. The French "G" stood for "Gas and was used to denote parallel thread (BSP) only. The German "R" stood for "Rohr" (Pipe) and was used to denote tapered pipe thread(BSPT).