



METALWORKING CHEMICAL CATALOG



YOU
**KEEP
THINGS
RUNNING**

WE JUST MAKE IT
EASIER



METALWORKING APPLICATION GUIDE



LAYOUT FLUIDS

A	STEEL BLUE [®]	✓
B	STEEL RED [™]	
C	REMOVER & PREP	



MARKING PRODUCTS

A	DYKEM [®] BRITE-MARK [®] MEDIUM	✓
B	DYKEM [®] BRITE-MARK [®] FINE	
C	DYKEM [®] SUDZ-OFF [®]	
D	DYKEM [®] HIGH PURITY	
E	DYKEM [®] HIGH TEMP	



HAND CLEANERS

A	SCRUBS [®] IN-A-BUCKET [®]	✓
B	SCRUBS [®] Hand Cleaner Towels	
C	Spray Nine [™] Poly Scrub [®]	
D	Spray Nine [™] Coco Scrub [®]	



LUBRICANTS/PENETRANTS

A	LPS 1 [®]	✓
B	LPS 2 [®]	
C	LPS [®] TKX [®]	
D	LPS [®] KB-88	
E	All Purpose Anti-Seize	



DEGREASERS/CLEANERS

SOLVENT-BASED

A	LPS [®] PreSolve [®]	✓
B	LPS [®] ZeroTri [®]	
C	LPS [®] A-151	
D	LPS [®] EVR [™]	

WATER-BASED

E	Spray Nine [™] Multi-Purpose Cleaner & Disinfectant	✓
F	Spray Nine [™] Grez-Off [®] HD Degreaser	
G	LPS [®] Precision Clean	
H	LPS [®] T-91 [™]	



SPECIALTY MRO

A	Anti-Spatter	
B	Strong Steel Stick	
C	Leak Detector	



FLOOD COOLANTS

MACHINING / SAWING FLUIDS

A	RUSTLICK [™] WS-5050	✓
B	RUSTLICK [™] ULTRACUT [®] Pro	
C	RUSTLICK [™] ULTRACUT [®] 380R	
D	RUSTLICK [™] Vytron-N	
E	RUSTLICK [™] PowerSaw	
F	RUSTLICK [™] SS-405L	

GRINDING FLUIDS

G	RUSTLICK [™] G-25J	✓
H	RUSTLICK [™] G-1066D	
I	RUSTLICK [™] Carbide PowerGrind	

*Spray Nine[®] Brand products are not for sale in Canada through ITW Pro Brands

**HAND APPLIED CUTTING FLUIDS****LIQUID**

A	LPS [®] Tapmatic #1 Gold	✓
B	LPS [®] Tapmatic AquaCut	
C	LPS [®] Tapmatic Natural	
D	LPS [®] Tapmatic TriCut [®]	
E	Accu-Lube [®] Pump Spray Lube	

SEMI-SOLID

F	LPS [®] Edge Crème	✓
G	Accu-Lube [®] #10 Perfect Tap	
H	Accu-Lube [®] Gel Paste	
I	Accu-Lube [®] LS-10 Paste	

SOLID

J	Accu-Lube [®] Stick Lube	✓
K	Accu-Lube [®] Block Lube	
L	LPS [®] Edge Lube	

**MINIMUM QUANTITY LUBRICATION (MQL)****APPLICATORS**

A	Accu-Lube [®] Junior Applicator	✓
B	Accu-Lube [®] Standard Boxed Applicator	

LUBRICANTS

C	Accu-Lube [®] LB-2000	✓
D	Accu-Lube [®] LB-3000	
E	Accu-Lube [®] LB-6000	

**GREASES**

A	LPS [®] ThermaPlex [®] Multi-Purpose	✓
B	LPS [®] ThermaPlex [®] CS Moly	
C	LPS [®] Red & Redi	

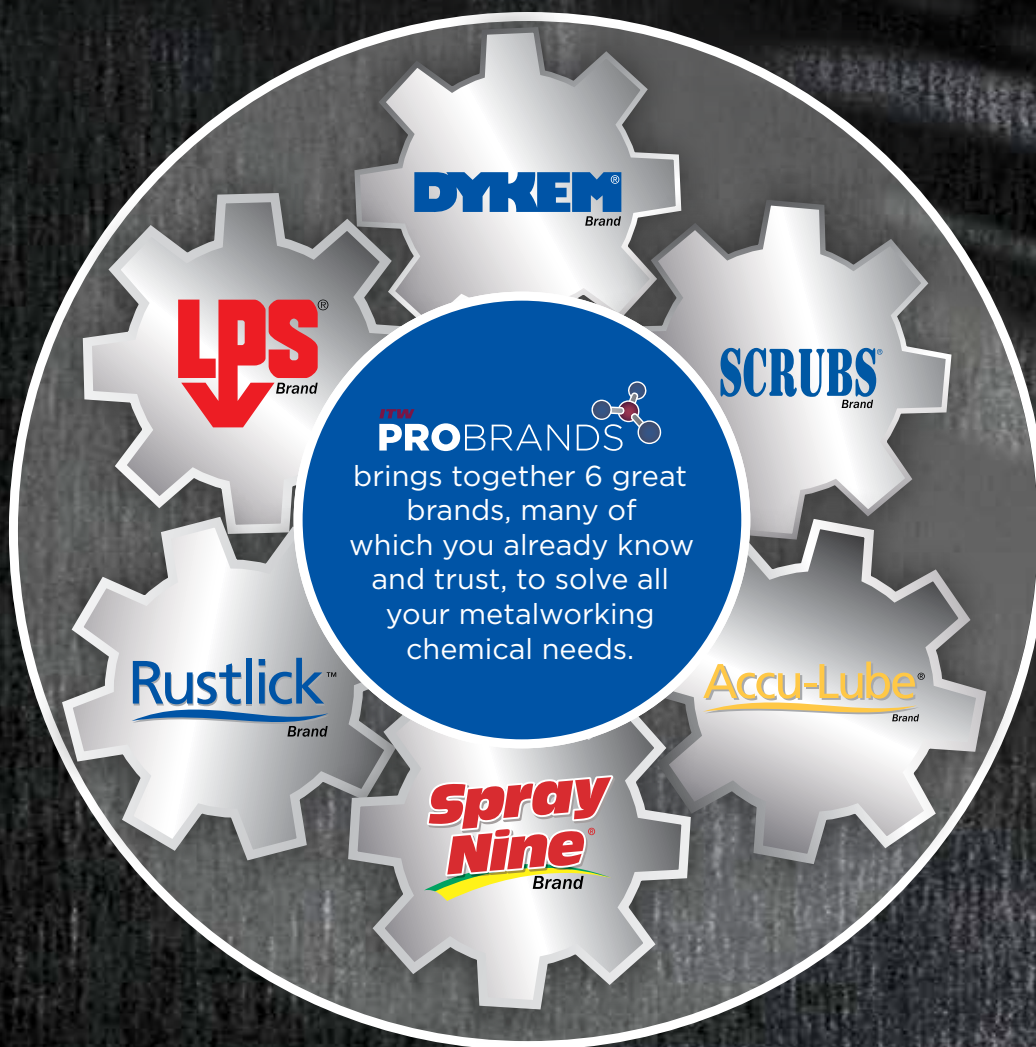
**RUST PREVENTATIVES/
CORROSION INHIBITORS****APPLICATORS**

A	LPS [®] 3 [®]	✓
B	LPS [®] Cold Galvanize	
C	RUSTLICK [™] B	
D	RUSTLICK [™] 631	
E	RUSTLICK [™] 606	







INDUSTRIAL BRANDS YOU CAN DEPEND ON

We understand how critical it is to keep your facility running, and how downtime can cripple your business. You need the job done right the first time, and the products to help you do it.

ITW Pro Brands brings together 6 industrial brands, all built on the belief that the work you do is essential to your company's success. We're proud to make the products you can count on to keep things running.










PRODUCT CATEGORIES

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METALWORKING FLUID GUIDE



MACHINE TYPES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER	BELT & DISC GRINDER	DRILL PRESS	LATHE
						

BRAND	PRODUCT	FEATURE	MILL	BAND- SAW	CNC MACHINE	SURFACE GRINDER	BELT & DISC GRINDER	DRILL PRESS	LATHE
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FLOOD COOLANTS

MACHINING / SAWING FLUIDS

RUSTLICK™	WS-5050	✓	General purpose heavy-duty water-soluble oil	•	•	•			•
	ULTRACUT™ Pro		Heavy-duty, high-biostability water-soluble oil with EP additives	•		•			•
	ULTRACUT™ 380R		Heavy-duty, ultra long-lasting bioresistant semi-synthetic coolant with non-chlorinated EP additives	•		•			•
	Vytron-N		General-purpose synthetic cutting fluid	•	•	•			•
	PowerSaw		Moderate to heavy-duty synthetic cutting fluid with non-chlorinated EP additives		•				
	SS-405L		Moderate-duty semi-synthetic fluid	•	•	•			•

GRINDING FLUIDS

RUSTLICK™	G-25J	✓	Synthetic grinding fluid for blanchard, surface, centerless & cylindrical grinding				•	•	
	G-1066D		Synthetic grinding fluid for diamond wheel grinding				•	•	
	Carbide PowerGrind		Premium synthetic grinding fluid for carbide grinding				•		



HAND APPLIED CUTTING FLUIDS

LIQUIDS

LPS™	Tapmatic™ #1 Gold	✓	Great for all metals including aluminum	•	•				•
	Tapmatic™ AquaCut		Water-based cutting fluid that does not contain sulfur, chlorine, or chlorinated solvents	•	•				•
	Tapmatic™ Natural		High-performance, biodegradable, naturally organic cutting fluid	•	•				•
	Tapmatic™ TriCut™		Designed to effectively lubricate severe metalworking operations	•	•				•
ACCU-LUBE™	Pump Spray Lube		LB-2000 Pump Spray	•	•				•

SEMI-SOLIDS

LPS™	Tapmatic™ Edge Creme	✓	Biodegradable cream formula cutting lubricant	•	•				•
ACCU-LUBE™	#10 Perfect Tap		Thickest natural based cutting oil	•					•
	Gel Paste		Natural-based gel lubricant	•					•
	LS-10 Paste		Semi-solid paste lubricants	•					•

SOLIDS

ACCU-LUBE™	Stick Lube	✓	Soft-solid lubricant in stick form		•			•	
	Block Lube		Soft-solid lubricant in block form		•			•	
LPS™	Tapmatic™ Edge Lube		Biodegradable solid bar lubricant		•			•	



MINIMUM QUANTITY LUBRICATION (MQL)

APPLICATORS

ACCU-LUBE™	Junior Applicator	✓	1-or-2 Pump Boxed Applicator	•	•				•
	Standard Boxed Applicator*		1-or-2 Pump Junior Applicator	•	•				•

LUBRICANTS

ACCU-LUBE™	LB-2000	✓	Moderate to heavy-duty MQL lubricant	•	•				•
	LB-3000		Moderate-duty MQL lubricant	•	•				•
	LB-6000		Moderate to heavy-duty MQL lubricant	•	•				•



Recommended product for most common applications



LAYOUT FLUIDS

For almost 100 years, machine shop operators have depended on DYKEM® Layout Fluids to scribe sharp, clear, precise lines. When applied, STEEL BLUE® and STEEL RED™ provide a uniform, deep color that prevents glare and dries in minutes.



STEEL BLUE® Layout Fluid

The most recognized name in layout fluids for nearly 100 years. You can depend on DYKEM® STEEL BLUE®.

- Toluene-free
- Provides a thin blue film without cracking or chipping
- Dries in minutes
- Prevents glare with a uniform, deep color
- Reduces eye strain

NET CONTENTS	DYKEM #
Aerosol 16 oz	80000
Felt Tip App. 2 oz.	80200
Brush-In-Cap 4 oz.	80300
Brush-In-Cap 8 oz.	80400
Bottle 930 mL	80600
1 gal. (3.78 L)	80700



All DYKEM® Layout Fluids create an extremely thin film which adds practically no thickness to the work piece and remains flexible without cracking and chipping.



Scan QR to view STEEL BLUE in action.

STEEL RED™ Layout Fluid

The same trusted formulation as STEEL BLUE®, but in a vibrant red color.

- Toluene-free
- Provides a thin red film without cracking or chipping
- Dries in minutes
- Prevents glare with a uniform, deep color
- Reduces eye strain

NET CONTENTS	DYKEM #
Aerosol 16 oz	80096
Felt Tip App. 2 oz.	80296
Brush-In-Cap 4 oz.	80396
Brush-In-Cap 8 oz.	80496
Bottle 930 mL	80696



REMOVER & PREP

To get the job done right the first time, start and finish with DYKEM® Remover & Prep.

- Prepares metal surfaces for layout fluid application
- Removes layout fluids and other marks from metal surfaces
- Dries in minutes
- Does not contain toluene or chlorinated solvents

NET CONTENTS	DYKEM #
Aerosol 16 oz	82038
Bottle 1 Quart	82638
Bottle 1 Gallon	82738
Pail 5 Gallons	82838
Drum 55 Gallons	82938

MARKING PRODUCTS

DYKEM® marking products offer high-quality, high-performance industrial markers to meet your most demanding marking and identification needs.



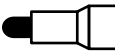
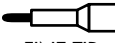
Scan QR to view BRITE-MARK in action.



BRITE-MARK®

If you're in need of a paint marker that's reliable for permanently marking a variety of surfaces and substrates, turn to BRITE-MARK®.

- General-purpose, permanent paint markers
- Durable, UV-resistant marks available in an array of colors
- Marks dry in 25-35 seconds
- Medium and fine tip sizes available

TIP SIZE	COLOR	DYKEM #
 MEDIUM TIP	BLUE	84001
	BLACK	84002
	WHITE	84003
	YELLOW	84004
	ORANGE	84005
	RED	84006
	GREEN	84007
	LT. BLUE	84008
	PINK	84009
	BROWN	84010
	VIOLET	84019
 FINE TIP	SILVER	84050
	GOLD	84051
	BLUE	41001
	RED	41002
	BLACK	41003
	GREEN	41004
	YELLOW	41006
	WHITE	41008
	ORANGE	41010




DYKEM® BRITE-MARK® is a general purpose permanent marker ideal for making clear, bold markings on almost any surface. Its quick drying, oil-based paint withstands indoor and outdoor conditions without fading, chipping or losing its opacity. DYKEM® BRITE-MARK® can be used to permanently identify inventory, assemblies, tools, finished products or work-in-progress while resisting most work related abuses or compounds.

SUDZ-OFF®

Ever need to make a mark, but remove it later? SUDZ-OFF® markers are your solution.

- Make water-resistant marks on untreated, unpainted metal surfaces
- Marks are easily removed with a detergent/cleaner with a pH of 10 or higher
- Will not ghost

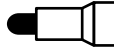
TIP SIZE	COLOR	DYKEM #
 MEDIUM TIP	WHITE	91146
	GREEN	91371
	YELLOW	91694
	BLUE	91938
	RED	91939
	BLACK	91985



HIGH TEMP

If you make marks that fade away when exposed to high temperatures, then High Temp markers are the answer!

- Marks withstand temperature exposure up to 2000°F (1093°C)
- Permanent identification solution
- Intended for use on room temperature metals. Once cured, marks resist high temperature exposure.



TIP SIZE	TEMP RANGE	COLOR	DYKEM #
 MEDIUM TIP	2000°F (1093°C)	BLUE	44094
	1550°F - 1650°F (848°C - 899°C)	WHITE	44219
	2000°F (1093°C)	BLACK	44250
	1800°F (982°C)	GREEN	44266
	800°F - 900°F (426°C - 482°C)	YELLOW	44424



HIGH PURITY

If you do a lot of marking on stainless steel, then consider the High Purity marker for your next job.

- Permanent marks will not etch stainless steel
- Certified low-chloride, low-halogen and low-contaminant ink
- Meet Nuclear, GE Energy, GE Aviation and a wide range of industry-accepted specs

TIP SIZE	COLOR	DYKEM #
 MEDIUM TIP	RED	44301
	BLACK	44404
	BLUE	44534
	WHITE	44729
	YELLOW	44916
 FINE TIP	RED	33301
	BLACK	33404
	WHITE	33729





HAND CLEANERS



Scan QR to
view SCRUBS
In-A-Bucket®
in action.



SCRUBS® Hand Cleaner Towels combine an advanced cleaning formula with a strong, dual-textured towel to thoroughly clean hands and surfaces ANYWHERE, ANYTIME!*

SCRUBS IN-A-BUCKET® Hand, Tool & Surface Cleaner Towels

Recommended
product for
most common
applications

SCRUBS In-A-Bucket® Hand Cleaner Towels empower workers to keep working when soap and water are not a convenient option.

- Will not dry or crack skin, even with repeated use
- Remove oil, grease, paint, adhesive and much more
- Leave no sticky residue and no rinsing required
- Great for use on tools and surfaces

NET CONTENTS	SCRUBS #
72 Towels Bucket	42272
30 Towels Canister	42230
1 Towel/Package	42201



SCRUBS In-A-Bucket®:
Perfect for surface and
tool cleaning too.



*Spray Nine® Brand
products are not for sale in
Canada through ITW Pro
Brands

POLY SCRUB® & COCO SCRUB® Hand Cleaner

SPRAY NINE® Poly Scrub® and Coco Scrub® hand cleaners are a great addition to any work sink.

- Destroys and removes odors
- Poly Scrub® features a lemon-lime scent
- Coco Scrub® features a coconut scent

NET CONTENTS	SPRAY NINE #
POLY SCRUB	
3.8 lb. Tub	13104
26 lb. Tub	13126
COCO SCRUB	
3.8 lb. Tub	14104
26 lb. Tub	14126

LUBRICANTS/PENETRANTS

LPS® is your full line of heavy-duty lubricants and penetrants that are must-haves in every machine shop!

LPS 1®

Greaseless Lubricant

LPS 1® Greaseless Lubricant is the one can with hundreds of uses.

- Moisture-displacing, dry-film for precision lubrication
- Quick penetration to loosen rusted or frozen parts
- Resists oil, dust and dirt build-up



NET CONTENTS	LPS #
11 wt. oz./312 g/379 mL	00116
20 fl. oz. (591 mL) Trigger	00122
1 gal. (3.78 L)	01128
5 gal. (18.93 L)	00105
55 gal. (208 L)	00155



LPS 2®

Heavy-Duty Lubricant

LPS 2® Heavy-Duty Lubricant is the product if you need to take lubrication up a notch.

- Heavy-duty industrial lubricant and wet-film corrosion protectant
- Great for use on indoor and outdoor equipment

NET CONTENTS	LPS #
11 wt. oz./312 g/379 mL	00216
20 fl. oz. (591 mL) Trigger	00222
1 gal. (3.78 L)	02128
5 gal. (18.93 L)	00205
55 gal. (208 L)	00255



TKX®

All-Purpose Lubricant

LPS® TKX® is your economical choice for a general-purpose, wet film lubricant when you need exceptional performance at maximum value.

- General-purpose, wet-film industrial lubricant
- Offers great performance at maximum value

NET CONTENTS	LPS #
11 wt. oz./312 g/368 mL	02016
20 fl. oz. (591 mL) Trigger	02022
1 gal. (3.78 L)	02028
5 gal. (18.93 L)	02005
55 gal. (208 L)	02055



KB 88

The Ultimate Penetrant

LPS® KB 88 Ultimate Penetrant penetrates faster and deeper than other penetrants on the market.

- Ultimate rust-busting penetrant for industrial applications
- Kb solvency of 151 with low surface tension enhances penetration and corrosion attack

NET CONTENTS	LPS #
13 wt. oz./369 g/417 mL	02316
20 fl. oz. (591 mL) Trigger	02322
1 gal. (3.78 L)	02301
5 gal. (18.93 L)	02305



Scan QR to view
KB 88 in action.



LPS 1® is the greaseless lubricant that penetrates quickly, displaces moisture, and will not attract dust or dirt.










































Scan QR to view
LPS 1 in action.



SOLVENT BASED DEGREASERS/CLEANERS

LPS® and Spray Nine® brands combined offer a wide range of degreasing and cleaning options in both solvent and water-based formulas.

WHICH DEGREASER/CLEANER IS RIGHT FOR THE JOB?

PRODUCT	COMPLIANT		NSF® CERTIFIED	(CFIA) CANADIAN FOOD INSPECTION AGENCY	BIODEGRAD- ABLE	NON- FLAMMABLE	NON- CONDUCTIVE	FAST EVAPORATING	NO CHLORINATED SOLVENTS
	OTC	CARB							
SOLVENT BASED									
PRESOLVE®									
ZEROTRI®									
A-151									
EVR									
WATER-BASED									
SPRAY NINE®									
GREZ-OFF®									
PRECISION CLEAN									
T-91™									



PRESOLVE® Orange Degreaser

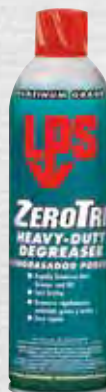
A citrus degreaser that penetrates deep to cut through the toughest grease and grime.

- High performance industrial cleaner that cleans on contact
- Ideal for removing grease, tars, and oils
- Fast acting, deep penetration
- Controlled evaporation
- Flash point above 100°F (38°C)
- Low residue
- Nonfood Compounds Program Listed Category Code: C1 Registration #129025 (Aerosol); #059830 (Bulk)
- Safe on all metals and most plastics



NET CONTENTS	LPS #
15 wt. oz./425 g/523 mL	01420
20 fl. oz. (591 g) Trigger	01422
1 gal. (3.78 L)	01428
5 gal. (18.93 L)	01405
55 gal. (208 L)	01455

LPS Presolve® is the orange degreaser that solves the toughest cleaning challenges.



ZEROTRI® Heavy-duty Degreaser

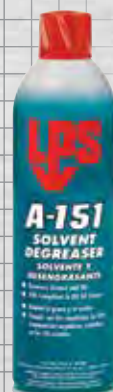
A safe degreasing solution for nearly all surfaces including plastics.

- Instant degreasing action
- Safe to use on most surfaces
- Ideal for degreasing metals
- Excellent alternative to Methyl Ethyl Ketone (MEK)
- Nonfood Compounds Program Listed Category Code: C1 Registration #059845 (Aerosol); #059846 (Bulk)
- Acceptable for use in Canadian Food Processing Establishments

NET CONTENTS	LPS #
15 wt. oz./425 g/563 mL	03520
1 gal. (3.78 L)	03528
5 gal. (18.93 L)	03505
55 gal. (208 L)	03555



Scan QR to view PreSolve® in action.



A-151 Solvent Degreaser

The ideal solvent degreaser for parts washers, dip tanks and ultrasonic cleaners.

- High flash point ≥ 158°F (70°C)
- VOC exempt per EPA and CARB guidelines
- Removes oil, grease, and other contaminants
- Controlled evaporation
- Nonfood Compounds Program Listed Category Code: C1 Registration #059811 (Aerosol); #059812 (Bulk)

NET CONTENTS	LPS #
15 wt. oz./425 g/498 mL	04320
5 gal. (18.93 L)	04305
55 gal. (208 L)	04355



EVR™ Clean Air Solvent Degreaser

A clean air degreasing solution with instant cleaning action.

- High solvent strength
- Excellent alternative to Methyl Ethyl Ketone (MEK)
- Nonfood Compounds Program Listed Category Code: C1 Registration #141139 (Aerosol)
- Ideal for cleaning metals
- No ozone depleting compounds

NET CONTENTS	LPS #
15 wt. oz./397 g/492 mL	05220
1 gal. (3.78 L)	05201
5 gal. (18.93 L)	05205
55 gal. (208 L)	05255

WATER-BASED DEGREASERS/CLEANERS

SPRAY NINE™*

Multi-Purpose Cleaner & Disinfectant

Spray Nine's professional-strength cleaning power has been trusted by millions of professionals and consumers for over 50 years. Spray Nine works hard to remove all types of dirt, grease, grime and stains.



*Spray Nine® Brand products are not for sale in Canada through ITW Pro Brands

One Product, NINE Uses!

1. Cleans
2. Degreases
3. Disinfects against viruses in seconds
4. Disinfect against bacteria in seconds
5. Sanitizes in seconds
6. Kills fungus in 3 minutes
7. Deodorizes
8. Controls mold & mildew
9. Removes stains

NET CONTENTS	SPRAY NINE #
32 fl. oz. Round	26832
5 gal. (18.93 L)	26805
55 gal. (208 L)	26855

PRECISION CLEAN

Multi-Purpose Cleaner/Degreaser

An industrial degreaser with the added benefit of inhibiting flash rust.

- industrial strength formula removes the toughest stains and soils
- Does not contain butyl, chlorinated or petroleum solvents, bleach, ammonia, or abrasives
- Alkaline formula inhibits flash rusting
- Rinses clean
- Safe on all surfaces except magnesium
- Nonfood Compounds Program Listed Category Code: C1 Registration #059854 (Bulk)
- Three formulations available: Aerosol, Concentrate, and Ready-to-use

NET CONTENTS	LPS #
READY-TO-USE	
18 wt. oz./510 g/525 mL	02720
28 fl. oz. (828 mL) Trigger	02728
55 gal. (208 L)	02765
CONCENTRATE	
1 gal. (3.78 L)	02701
5 gal. (18.93 L)	02705
55 gal. (208 L)	02755
pH 12.5 - 13.0	



GREZ-OFF™*

Heavy-Duty Degreaser

A biodegradable formula that offers heavy-duty degreasing power.

- Grease busting power
- Professional strength
- Water-based, biodegradable formula
- Non-abrasive
- Non-flammable
- Bolstered with fast acting surfactants
- Penetrates into grease and grime to remove completely

NET CONTENTS	SPRAY NINE #
32 fl. oz. Flat	22732
1 gal. (3.78 L) Flat	22701
5 gal. (18.93 L) Flat	22705
55 gal. (208 L)	22755



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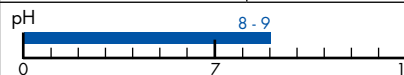
T-91™

Non-Solvent Degreaser

A non-solvent degreaser ideal for traditional solvent cleaning, plastic basin-style parts washers and diptanks.

- Premium performance cleaning ability
- Zero VOCs: VOC's per CARB/OTC/LADCO: 0 g/L, VOC content per SCAQMD: 0 g/L
- Listed in the USDA BioPreferredSM Catalog
- Efficient: requires less product than traditional solvents to get the job done
- Nonfood Compounds Program Listed Category Code: A1 Registration #141975 (Bulk)
- Moderate foam for effective mechanical cleaning

NET CONTENTS	LPS #
28 fl. oz. (828 mL) Trigger	06328
1 gal. (3.78 L)	06301
5 gal. (18.93 L)	06305
55 gal. (208 L)	06355



SPECIALTY MRO

ANTI-SPATTER

A must have product for a quality welding job

- Unique water-based formula that prevents weld spatter from sticking to metal
- Oversized, E-Z Spray Nozzle is ideal when wearing welding gloves
- Does not contain silicone
- Paint compatible
- Eliminates the need for chiseling, grinding, or brushing after welding
- Acceptable for use in Canadian Food Processing Establishments

NET CONTENTS	LPS #
13 wt. oz./369 g/369 mL	02116



PREMIUM LEAK DETECTOR

- Identifies gas and air leaks quickly
- Bubbles when exposed to gas leaks
- Meets or exceeds strict Telco performance specs
- No ethylene glycol
- Non-hazardous
- All-weather formula

NET CONTENTS	LPS #
READY-TO-USE	
16 fl. oz. (473 mL)	61016
CONCENTRATE	
1 gal. (3.78 L)	61006



STRONG STEEL STICKS

One of the most versatile patching and repair products you'll ever use.

- Hand-kneadable epoxy, ready-to-use stick for fast emergency repairs
- Hardens like steel in 20 minutes
- Can be machined, drilled, tapped, and painted in 30 minutes
- Plugs and seals leaks
- Permanently fills gaps and holes in metal, concrete, wood, fiberglass, and ceramics
- Patches holes and cracks in pipes, drums, and tanks
- Can be used for underwater repairs

NET CONTENTS	LPS #
4 oz. (114 g)	60159



DEGREASERS/CLEANERS

S

SPECIALTY MRO



MACHINING/SAWING FLOOD COOLANTS

Rustlick™ coolants provide solutions for a wide range of machining, sawing, and grinding demands from general-purpose to specialized formulas. To choose the right coolant for your job, refer to the “METALWORKING FLOOD COOLANT SELECTION GUIDE” section on the next page of this brochure. When you need versatility in flood coolants, choose Rustlick™!



WS-5050

The versatile flood coolant for dependable performance for all your common uses.

- Multi-purpose, versatile product
- Dependable all-around performance
- Special additives protect neoprene seals
- Recommended for ferrous & most non-ferrous metals
- Not for use with titanium and nickel alloys
- Provides great surface finish with less rework
- Extends tool life and reduces tooling costs

Recommended product for most common applications

NET CONTENTS	RUSTLICK #
1 gal. (3.78 L)	74016
5 gal. (18.93 L)	74056
55 gal. (208 L)	74556

RECOMMENDED FOR THESE MACHINES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



ULTRACUT® PRO

When you prefer a chlorinated water-soluble coolant that's also ultra-long-lasting and safe for most metals.

- Superior resistance to fungus and bacteria
- Outstanding lubricity and performance; great rust protection
- Recommended for ferrous & most non-ferrous metals
- Maximizes sump life
- Increases part integrity and machining tolerances
- Extends tool life; reduces tooling costs

NET CONTENTS	RUSTLICK #
5 gal. (18.93 L)	84405
55 gal. (208 L)	84455

RECOMMENDED FOR THESE MACHINES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



ULTRACUT® 380R

When you need a heavy duty, ultra-long-lasting semi-synthetic coolant that's great for all metals.

- Especially good for high pressure systems
- Prevents rancidity; inhibits microbial growth
- Dependable performance; high lubricity
- No chlorine, sulfur, boron, phenols, nitrites or triazines
- Recommended for all ferrous & non-ferrous metals
- Use in individual sumps or large central systems
- Ultra long-lasting; dramatically increases coolant life
- Keeps machines exceptionally clean
- Enhances workpiece quality and surface finish

NET CONTENTS	RUSTLICK #
5 gal. (18.93 L)	76005
55 gal. (208 L)	76055

RECOMMENDED FOR THESE MACHINES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



VYTRON-N

When you need a high-performance synthetic cutting fluid for general-purpose use on ferrous metals.

- No mineral oil or CFCs
- Non-toxic when diluted
- Recommended for ferrous metals and titanium
- Not recommended for aluminum, brass, bronze or copper
- Keeps tools and machines clean
- No insoluble soap buildup

NET CONTENTS	RUSTLICK #
1 gal. (3.78 L)	75014
5 gal. (18.93 L)	75054
55 gal. (208 L)	75554

RECOMMENDED FOR THESE MACHINES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



POWERSAW

For those heavier-duty, chlorine-free cutting applications.

- Specially designed for sawing applications
- Chlorine-free
- Recommended for ferrous metals and titanium
- Not recommended for aluminum, brass, bronze or copper
- Longer blade life; reduces tooling costs
- Faster cutting times boost productivity

NET CONTENTS	RUSTLICK #
5 gal. (18.93 L)	76205
55 gal. (208 L)	76255

RECOMMENDED FOR THIS MACHINE

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



SS-405L

When you need a semi-synthetic coolant for moderate-duty use with quality performance.

- Good corrosion protection
- Recommended for cast iron, carbon & tool steels, brass, bronze, & copper
- Limited use on aluminum
- Improves shop cleanliness
- No gummy residue on parts or machines
- Low foaming in high-pressure/high-volume systems

NET CONTENTS	RUSTLICK #
5 gal. (18.93 L)	78405
55 gal. (208 L)	78410

RECOMMENDED FOR THESE MACHINES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



METALWORKING FLOOD COOLANT SELECTION GUIDE

PRODUCT	Coolant Type	Chlorine	Cast Iron	Carbon & Tool Steel	Stainless Steel	Titanium & Nickel Alloys	Aluminum	Brass, Bronze & Copper	Magnesium	Recommended Concentration	Refractometer Reading Range
MACHINING/SAWING FLUIDS											
WS-5050	Water-Soluble Oil	✓	●	●	●	●	●	●	●	3-10%	3.2-9.7
ULTRACUT [®] Pro	Water-Soluble Oil	✓	●	●	●	●	●	●	●	3-10%	3.1-9.2
ULTRACUT [®] 380R	Semi-Synthetic		●	●	●	●	●	●	●	3-10%	2.1-6.2
Vytron-N	Synthetic		●	●	●	●	●	●	●	3-10%	1.3-3.8
PowerSaw	Synthetic		●	●	●	●	●	●	●	3-10%	1.1-3.3
SS-405L	Semi-Synthetic		●	●	●	●	●	●	●	3-10%	1.6-4.8
GRINDING FLUIDS											
G-25J	Synthetic		●	●	●	●	●	●	●	5-10%	1.0-2.0
G-1066D	Synthetic		●	●	●	●	●	●	●	3-10%	1.2-3.6
Carbide PowerGrind	Synthetic		●	●	●	●	●	●	●	4-10%	1.5-3.3

● Best ● Better ● Limited Use ● Not Recommended

GRINDING FLOOD COOLANTS

G-25J

When you need a great grinding fluid for Blanchard, surface, centerless & cylindrical applications.

- Economical solution
- Leaves a rust inhibiting protective film
- Recommended for ferrous metals, brass, bronze and copper
- Great heat dissipation
- Prevents in-process rusting



NET CONTENTS	RUSTLICK #
1 gal. (3.78 L)	75012
5 gal. (18.93 L)	75052
55 gal. (208 L)	75552

RECOMMENDED FOR THESE MACHINES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	

G-1066D

The perfect coolant for diamond wheel grinding.

- Residual dry-film corrosion protection
- Recommended for ferrous & most non-ferrous metals
- Not recommended for aluminum
- Will not stain white ceramic
- Reduces wheel loading and chip packing
- Better part finishing and integrity



NET CONTENTS	RUSTLICK #
5 gal. (18.93 L)	75051
55 gal. (208 L)	75551

RECOMMENDED FOR THESE MACHINES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	

CARBIDE POWERGRIND

The only choice if you are carbide grinding.

- Contains inhibitors to prevent cobalt leaching
- Designed for machining tungsten carbide; works well on other materials
- Prevents carbide damage; increases part integrity and strength
- Minimizes cobalt exposure to improve operator safety



NET CONTENTS	RUSTLICK #
5 gal. (18.93 L)	74052
55 gal. (208 L)	74552

RECOMMENDED FOR THIS MACHINE

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



HAND APPLIED CUTTING FLUIDS - LIQUIDS

LPS® and Accu-Lube® brand hand-applied cutting fluids come in 3 forms; liquid, semi-solid and solid, to meet your every need.



#1 Gold is a cutting fluid that is great for all metals including aluminum.



TAPMATIC® #1 GOLD Cutting Fluid

Number one for a reason, LPS #1 Gold is great for all metals including aluminum.

- Increases tool life and improves surface finish
- Requires less product usage than traditional cutting fluids
- Does not contain chlorinated paraffins
- Reduces cutting torque and improves cutting efficiency
- Does not contain water, solvents, or inactive fillers
- Excellent for tapping applications



NET CONTENTS	LPS #
11 wt. oz./312g/344 mL	40312
16 fl. oz. (473 mL)	40320
1 gal. (3.78 L)	40330
5 gal. (18.93 L)	40340

RECOMMENDED FOR THESE MACHINES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



TAPMATIC® AQUACUT Cutting Fluid

If cooling of the tool is required, then TAPMATIC® AQUACUT is your cutting fluid.

- Water-based formula
- Excellent in applications where cooling of the tool is desired
- Non-hazardous
- Does not contain sulfur, chlorine, or oils
- Safe on all metals, except magnesium
- Corrosion inhibitors prevent flash rusting
- Provides fine finishes
- Cinnamon scent

NET CONTENTS	LPS #
16 fl. oz. (473 mL)	01216
1 gal. (3.78 L)	01228
5 gal. (18.93 L)	01205

RECOMMENDED FOR THESE MACHINES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



TAPMATIC® NATURAL Cutting Fluid

A non-hazardous and non-irritating cutting fluid option safe for all metals.

- Non-hazardous
- Does not irritate the skin, eyes, or respiratory tract
- Does not contain sulfur, chlorine, water, mineral oil, or inactive fillers
- Great for steel and aluminum
- High performance lubricating ability eliminates galling and seizing
- Safe on all metals

NET CONTENTS	LPS #
16 fl. oz. (473 mL)	44220
1 gal. (3.78 L)	44230
5 gal. (18.93 L)	44240

RECOMMENDED FOR THESE MACHINES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



TAPMATIC® TRICUT® Cutting Fluid

A cutting fluid solution for demanding materials like stainless steel.

- Excellent for stainless steel and other hard to machine metals
- Extends tool life
- Provides smooth, accurate cutting action
- Flows directly to cutting edge
- Improves surface finish
- Reduces friction
- Suitable for high and low speed applications
- Non-corrosive to steel
- Not recommended for aluminum

NET CONTENTS	LPS #
16 fl. oz. (473 mL)	05316
1 gal. (3.78 L)	05328

RECOMMENDED FOR THESE MACHINES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



PUMP SPRAY LUBE

A clean lubricant for use on taps, drills and other cutting tools. Apply sparingly directly on the tool. Safe for all metals.

- Moderate to heavy-duty operations
- Short-run and hand-held machining
- Drilling, tapping and milling
- When compressed air is not available

NET CONTENTS	ACCU-LUBE #
8 oz. spray (16/case)	79026

RECOMMENDED FOR THESE MACHINES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	

HAND APPLIED CUTTING FLUIDS - SEMI-SOLIDS



TAPMATIC® EDGE CREME

A squeeze-tube solution ideal for vertical applications.

- Excellent for vertical applications
- Squeeze tube allows easy application
- For use when drilling, tapping blind holes, forming, bending, pre-coating fasteners, and lubricating rubber seals
- Does not contain any hazardous chemicals
- Ecological and economical
- Safe on all metals
- Can be applied to cutting tools before tapping or reaming



NET CONTENTS	LPS #
13 oz. (364 g)	43100

RECOMMENDED FOR THESE MACHINES			
MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	

GEL PASTE

The natural-based gel lubricant that's easy-to-apply with a soft brush for those short-run machining needs

- Vegetable-based lubricant
- For ferrous & non-ferrous metals, aluminum and titanium
- Horizontal applications
- Short-run machining
- Tapping, reaming and drilling



NET CONTENTS	ACCU-LUBE #
8 oz. jar (16/cs)	79030

RECOMMENDED FOR THESE MACHINES			
MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	

#10 PERFECT TAP

The perfect natural-based tapping fluid that's thick enough to withstand repeated cuts

- Vegetable-based lubricant
- For ferrous & non-ferrous metals, aluminum and titanium
- Clean before heat treating with rinse water
- Drilling, tapping and reaming



NET CONTENTS	ACCU-LUBE #
8 oz. bottle (16/case)	7583
1 gal. (3.78 L)	7584

RECOMMENDED FOR THESE MACHINES			
MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	

LS-10

The natural-based paste lubricant that can be applied directly to the tool using a stiff brush.

- Vegetable-based lubricant
- For ferrous & non-ferrous metals, aluminum and titanium
- Horizontal applications
- Short-run machining
- Tapping, reaming and drilling



NET CONTENTS	ACCU-LUBE #
8 oz. bottle (16/cs)	7603

RECOMMENDED FOR THESE MACHINES			
MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	

HAND APPLIED CUTTING FLUIDS - SOLIDS

STICK LUBRICANT

The stick lubricant that makes it easy to apply lubricant to short-run cutting tools, grinding wheels and belts.

- Vegetable-based lubricant
- For ferrous & non-ferrous metals, aluminum and titanium
- Clean with soap and water
- Short-run machining
- Rotating or stationary cutting tools
- Belt, disc and wheel grinding

NET CONTENTS	ACCU-LUBE #
2.2 oz. push-up stick (24/cs)	79042
13 oz. tube (24/cs)	79045

RECOMMENDED FOR THESE MACHINES			
MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



BLOCK LUBRICANT

The same protection you get with Stick Lubricant, in a convenient block form for easy portability and quick use for belt, disc, and wheel grinding.

- Vegetable-based lubricant
- For ferrous & non-ferrous metals, aluminum and titanium
- Clean with soap and water
- Short-run machining
- Belt, disc and wheel grinding



NET CONTENTS	ACCU-LUBE #
2.6 oz. block (120/cs)	79037

RECOMMENDED FOR THESE MACHINES			
MILLING STATION	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	

TAPMATIC® EDGE LUBE

Eliminate heat build-up and belt loading while extending the life of your grinding wheel.

- White, solid, waxy bar
- Excellent for belt, wheel or disc grinding, and sawing applications
- Eliminates heat build-up and belt loading
- Does not contain any hazardous chemicals
- Extends grinding wheel life
- Low toxicity

NET CONTENTS	LPS #
13 oz. (364 g)	43200

RECOMMENDED FOR THESE MACHINES			
MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	





MQL APPLICATORS

Eliminate clean-up required of flood coolants while improving the machining process and the life of your cutting tools with Accu-Lube® Minimum Quantity Lubrication (MQL) applicators and lubricants.

APPLICATOR TECHNICAL DATA

PRODUCT	PART NO.	MQL APPLICATOR	# OF PUMPS	HOSE LENGTH	NOZZLE MOUNTING	ON/OFF CONTROL	RESERVOIR SIZE
Junior Applicator Sawing Systems	01D0-STD	Magnetic Mount	1 Pump	12 ft	18" Loc-Line®	Manual	10 oz.
	01D0-COP	Fixed Mount	2 Pumps		12" Copper	Manual	10 oz.
	02D0-STD	Magnetic Mount	1 Pump		18" Loc-Line®	Manual	10 oz.
	02D0-COP	Fixed Mount	2 Pumps		12" Copper	Manual	10 oz.
Standard Boxed Applicator	01A0-STD	Fixed Box Mount	1 Pump	12 ft	12" Copper	Manual	10 oz.
	02A0-STD	Fixed Box Mount	2 Pumps		12" Copper	Manual	10 oz.
	01A1-STD	Fixed Box Mount	1 Pump		12" Copper	Electric/Auto	10 oz.
	02A1-STD	Fixed Box Mount	2 Pumps		12" Copper	Electric/Auto	10 oz.



JUNIOR APPLICATOR SAWING SYSTEMS

The 1-or-2 pump junior applicators give you all of the performance of an Accu-Lube MQL system when you don't need the fixed-setting protection of a boxed applicator. The flexibility of a Junior Applicator combined with the portability of the magnetized mount options give you the perfect applicator system for multiple machine-usage.

CHARACTERISTICS

- Manual on/off control
- Portable magnetic or fixed mount
- 12' hose assembly
- 10 oz. reservoir
- Average lubricant usage is 2 oz per nozzle per 8-hour shift

MQL APPLICATOR	# of Pumps	ACCU-LUBE #
Junior	1	01D0-STD
Junior	2	01D0-COP
Junior	1	02D0-STD
Junior	2	02D0-COP

RECOMMENDED FOR THESE MACHINES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



STANDARD BOXED APPLICATOR

The 1-or-2 pump boxed applicators are lockable and perfect for fixed-machine usage with delicate pump-settings requirements that must remain untouched.

CHARACTERISTICS

- Manual OR electric on/off control
- Lockable box
- 12' hose assembly
- 10 oz. reservoir
- Average lubricant usage is 2 oz per nozzle per 8-hour shift

MQL APPLICATOR	# of Pumps	ACCU-LUBE #
Box	1	01A0-STD
Box	2	02A0-STD
Box	1	01A1-STD
Box	2	02A1-STD

RECOMMENDED FOR THESE MACHINES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



Scan QR to view Accu-Lube® in action.



LUBRICANT TECHNICAL DATA

PRODUCT	PART NO.	NET CONTENT	TYPE OF OPERATIONS	SOAP & WATER WASH	PIN & VEE BLOCK (LBS.)	FLASH POINT	POUR POINT	VISCOSITY AT 40°C (CST)
LB-2000	LB2000	1 gal. (4/cs)	Moderate - Heavy	•	1750	608°F (320°C)	-4°F (-20°C)	37
	LB2055	55 gal.						
LB-3000	LB3000	1 gal. (4/cs)	Moderate	•	1500	608°F (320°C)	-4°F (-20°C)	37
	LB3055	55 gal.						
LB-6000	LB6000	1 gal. (4/cs)	Moderate - Heavy	•	1250	418°F (214°C)	-40°F (-40°C)	8.9
	LB6055	55 gal.						

LB-2000

When you need one fluid to cover a wide variety of applications, use the MQL-standard LB-2000 vegetable-based lubricant.



CHARACTERISTICS

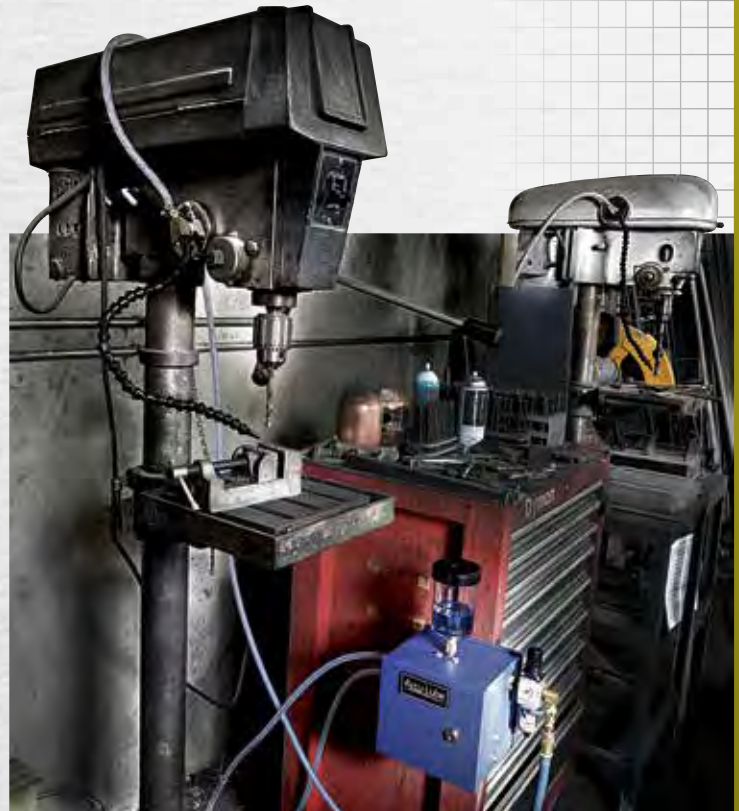
- Moderate to heavy-duty
- Vegetable-based, biodegradable lubricant
- For ferrous & non-ferrous metals, aluminum and titanium
- Accu-Lube's #1 product for over twenty years
- Clean before heat treating with soap and water

APPLICATIONS

- General machining, sawing and cutting
- Drilling & tapping small holes
- Sawing large diameter solids
- Large diameter tapping
- Broaching & spline rolling

NET CONTENTS	ACCU-LUBE #
1 gal. (3.78 L)	LB2000
55 gal. (208 L)	LB2055

RECOMMENDED FOR THESE MACHINES			
MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



LB-3000

When you need a lighter-duty, more economical choice for minimum-quantity lubrication.

CHARACTERISTICS

- Moderate-duty
- Vegetable-based, biodegradable lubricant
- For ferrous & non-ferrous metals, aluminum and titanium
- Clean before heat treating with soap and water

APPLICATIONS

- General machining and sawing
- Replacement for "mist" type lubricant and coolant
- Lumber & wood cutting applications

NET CONTENTS	ACCU-LUBE #
1 gal. (3.78 L)	LB3000
55 gal. (208 L)	LB3055

RECOMMENDED FOR THESE MACHINES			
MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	



LB-6000

For those really tough jobs when you need a heavier-duty lubricant, turn to LB-6000.

CHARACTERISTICS

- Moderate to heavy-duty
- Vegetable-based, biodegradable lubricant
- Non-staining, burns off cleanly in post heat treating
- For ferrous & non-ferrous metals, aluminum and titanium
- Clean with soap and water

APPLICATIONS

- Aluminum machining, cutting and sawing
- Moderate-duty milling, drilling, tapping and punching
- Replacing "mist" type lubricant and coolant
- Aluminum applications with post-heat treating
- Thru-tool applications

NET CONTENTS	ACCU-LUBE #
1 gal. (3.78 L)	LB6000
55 gal. (208 L)	LB6055

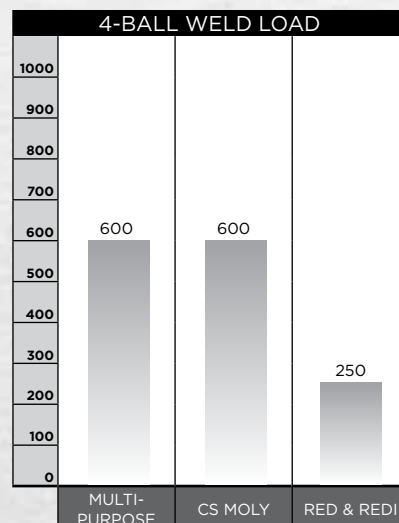
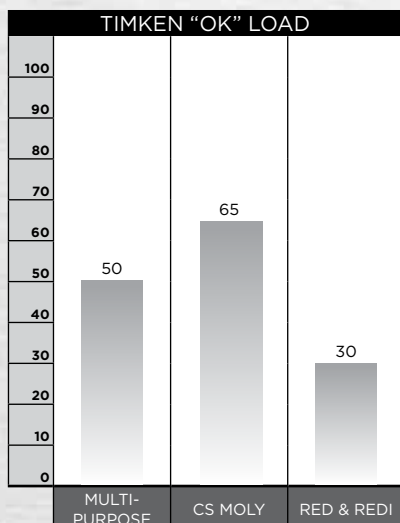
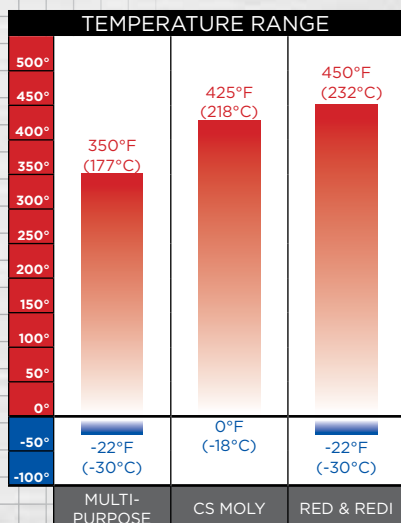
RECOMMENDED FOR THESE MACHINES			
MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER
BELT & DISC GRINDER	DRILL PRESS	LATHE	





GREASES

High Performance greases from LPS® provide long-lasting lubrication in harsh environments.



THERMAPLEX® MULTI-PURPOSE Bearing Grease

LPS® ThermaPlex® Multi-Purpose is an all-around lubrication solution for all types of bearings.

- General-purpose industrial (NLGI #2) bearing grease for all-around lubrication needs

PROPERTIES:

Appearance: Blue colored paste
Temperature Range: -22°F (-30°C) to 350°F (177°C)
Dropping Point: 429°F (220°C)
4-Ball Weld Load: >600 kg.
Timken "OK" Load: 50 lbs.

For Base Oil Viscosity download TDS from www.lpslabs.com

NET CONTENTS	LPS #
14.1 oz. (400 g)	70614
5 gal. (35 lbs.)	70606
16 gal. (120 lbs.)	70635
55 gal. (400 lbs.)	70655



THERMAPLEX® CS MOLY Bearing Grease

LPS® ThermaPlex® CS Moly is specially formulated to provide superior performance.

- Extreme-duty industrial grease for heavy loads and impact
- Moly-enhanced formula prolongs bearing life
- Superior rust & corrosion protection, water-resistant

PROPERTIES:

Appearance: Gray/Black colored paste
Temperature Range: 0°F (-18°C) to 425°F (218°C)
Dropping Point: 570°F (300°C)
4-Ball Weld Load: >600 kg.
Timken "OK" Load: 65 lbs.

For Base Oil Viscosity download TDS from www.lpslabs.com

NET CONTENTS	LPS #
14.1 oz. (400 g)	70814
5 gal. (35 lbs.)	70806

Apply Red & Redi for open gear lubrication and be assured your parts are protected.



RED & REDI Multi-Purpose Red Grease

LPS® Red & Redi stands ready to deliver excellent non-sling lubrication while preventing rust, corrosion and oxidation.

- Heavy-duty non-sling formula with red color for easy visual inspection
- Prevents rust, corrosion and oxidation
- Remains effective at temperatures up to 450°F (232°C)

PROPERTIES:

Appearance: Red
Temperature Range: -22°F (-30°C) to 450°F (232°C)
Dropping Point: 550°F (288°C)
4-Ball Weld Load: >250 kg.
Timken "OK" Load: 30 lbs.

For Base Oil Viscosity download TDS from www.lpslabs.com

NET CONTENTS	LPS #
11 wt. oz./312 g/451 mL	05816



Scan QR to view
LPS 3[®] in action.

Need rust protection in the harshest environment? Choose LPS 3[®].

LPS 3[®] Premier Rust Inhibitor



LPS 3[®] offers rust and corrosion protection for up to 2 years of indoor use.

- Self-healing, soft, waxy film
- Safe to use on most surfaces
- Nonfood Compounds Program Listed Category Code: H2 Registration #129027 (Aerosol); #059849 (Bulk)
- Acceptable for use in Canadian Food Processing Establishments

NET CONTENTS	LPS #
11 wt. oz./312 g/380 mL	00316
28 fl. oz. (828 mL) Trigger	00322
1 gal. (3.78 L)	03128
5 gal. (18.93 L)	00305
55 gal. (208 L)	00355



COLD GALVANIZE Corrosion Inhibitor

The application of a hot-dip in the convenience of an aerosol.

- Zinc-rich galvanized coating - Zinc Purity: 99+%
- Works like a hot-dip on ferrous metals indoors and out
- Withstands water temperature up to 212°F (100°C) and continuous dry heat up to 750°F (400°C)
- Commonly used as a flash rust preventive on welded areas
- Inhibits rust on steel under aggressive conditions
- Flexible coating will not yellow, chalk, crack, or peel
- Electrochemically protects bare metal
- Dries in 3-5 minutes
- Acceptable for use in Canadian Food Processing Establishments

NET CONTENTS	LPS #
14 wt. oz./397 g/389 mL	00516
1 gal. (3.78 L)	05128



Scan QR to view
Cold Galvanize
in action.

RUSTLICK™ B

A short-term corrosion inhibitor that can be used on wet parts.

CHARACTERISTICS

- Use on ferrous metals only
- Dilute with water at 3 - 10%

BENEFITS

- Use for short-term indoor storage; prevents flash rusting
- No cleaning required before painting or plating
- Can be used for sand blasting or vibratory finishing

NET CONTENTS	RUSTLICK #
5 gal. (18.93 L)	73051
55 gal. (208 L)	73551



RUSTLICK™ 631

Displace water and moisture while guarding against flash rust.

- Penetrates to displace water and moisture
- Apply by dipping or brushing; do not dilute with water
- Non-conductive and non-flammable
- Guards against flash rusting; leaves a protective thin film
- Easy to clean; reduces surface preparation time
- Long term indoor rust protection, up to two years

NET CONTENTS	RUSTLICK #
12 wt. oz aerosol (12/case)	71101
1 gal. (3.78 L)	71011
5 gal. (18.93 L)	71051
55 gal. (208 L)	71551



RUSTLICK™ 606

Absorb moisture and water while providing 2 years of indoor corrosion protection.

- Absorbs moisture and water
- Convenient spray application
- No chlorinated solvents
- Non-conductive
- Indoor corrosion protection for up to two-years
- Spreads into nooks, crannies, pores and gaps
- Leaves a transparent rust-inhibiting film

NET CONTENTS	RUSTLICK #
12 wt. oz aerosol (12/case)	71102
1 gal. (3.78 L)	71152
5 gal. (18.93 L)	71052
55 gal. (208 L)	71552




PRODUCT INDEX

LAYOUT FLUIDS				
BRAND	PRODUCT	NET CONTENTS	PART #	PG #
DYKEM®	STEEL BLUE	Aerosol 16 oz	80000	6
		Felt Tip Appl. 2oz	80200	
		Brush-In-Cap 4oz	80300	
		Brush-In-Cap 8oz	80400	
		Bottle 930 mL	80600	
	STEEL RED™	Bottle 1 Gallon	80700	
		Aerosol 16 oz	80096	
		Felt Tip Appl. 2 oz	80296	
		Brush-In-Cap 4 oz	80396	
		Brush-In-Cap 8 oz	80496	
	REMOVER & PREP	Bottle 930 mL	80696	
		Aerosol 16 oz	82038	
		Bottle 1 Quart	82638	
		Bottle 1 Gallon	82738	
		Pail 5 Gallons	82838	
		Drum 55 Gallons	82938	

MARKING PRODUCTS						
BRAND	PRODUCT	TIP SIZE	TEMP RANGE	COLOR	PART #	PG #
DYKEM®	BRITE-MARK®	MEDIUM TIP		BLUE	84001	7
				BLACK	84002	
				WHITE	84003	
				YELLOW	84004	
				ORANGE	84005	
				RED	84006	
				GREEN	84007	
				LT. BLUE	84008	
				PINK	84009	
				BROWN	84010	
	SUDZ-OFF®	MEDIUM TIP		VIOLET	84019	
				SILVER	84050	
				GOLD	84051	
				BLUE	41001	
				RED	41002	
				BLACK	41003	
				GREEN	41004	
				YELLOW	41006	
				WHITE	41008	
				ORANGE	41010	
	HIGH PURITY	MEDIUM TIP		WHITE	91146	
				GREEN	91371	
				YELLOW	91694	
				BLUE	91938	
				RED	91939	
				BLACK	91985	
				RED	44301	
				BLACK	44404	
				BLUE	44534	
				WHITE	44729	
	HIGH TEMP	MEDIUM TIP	2000°F (1093°C)	BLUE	44094	
			1550°F - 1650°F (848°C - 899°C)	WHITE	44219	
			2000°F (1093°C)	BLACK	44250	
			1800°F (982°C)	GREEN	44266	
			800°F - 900°F (426°C - 482°C)	YELLOW	44424	
				WHITE	33301	
				RED	33404	
				BLACK	33729	
				WHITE	33301	
				RED	33404	

HAND CLEANERS				
BRAND	PRODUCT	NET CONTENTS	PART #	PG #
SCRUBS®	SCRUBS® IN-A-BUCKET	72 Towels Bucket	42272	8
		30 Towels Canister	42230	
	Hand Cleaner Towels	1 Towel/Package	42201	
		3.8 lb.	13104	
SPRAY NINE®	Poly Scrub®	26 lb.	13126	
		3.8 lb.	14104	
	Coco Scrub®	26 lb.	14126	

LUBRICANTS/PENETRANTS				
BRAND	PRODUCT	NET CONTENTS	PART #	PG #
LPS®	LPS 1®	11 wt. oz./312 g/379 mL	00116	9
		20 fl. oz. (591 mL) Trig.	00122	
		1 gal. (3.78 L)	01128	
		5 gal. (18.93 L)	00105	
		55 gal. (208 L)	00155	
	LPS 2®	11 wt. oz./312 g/379 mL	00216	
		20 fl. oz. (591 mL) Trig.	00222	
		1 gal. (3.78 L)	02128	
		5 gal. (18.93 L)	00205	
		55 gal. (208 L)	00255	
	TKX®	11 wt. oz./312 g/368 mL	02016	
		20 fl. oz. (591 mL) Trig.	02022	
		1 gal. (3.78 L)	02028	
		5 gal. (18.93 L)	02005	
		55 gal. (208 L)	02055	
	KB-88	13 wt. oz./369 g/417 mL	02316	
		20 fl. oz. (591 mL) Trig.	02322	
		1 gal. (3.78 L)	02301	
		5 gal. (18.93 L)	02305	



DEGREASERS/CLEANERS					
BRAND	PRODUCT		NET CONTENTS	PART #	PG #
SOLVENT-BASED					
LPS®	PreSolve®	✓	15 wt. oz./425 g/523 mL	01420	10
			20 fl. oz. (591 mL) Trig.	01422	
			1 gal. (3.78 L)	01428	
			5 gal. (18.93 L)	01405	
			55 gal. (208 L)	01455	
	ZeroTri®	15 wt. oz./425 g/563 mL	03520		
		1 gal. (3.78 L)	03528		
		5 gal. (18.93 L)	03505		
		55 gal. (208 L)	03555		
	A-151	15 wt. oz./425 g/498 mL	04320		
		5 gal. (18.93 L)	04305		
		55 gal. (208 L)	04355		
	EVR™	15 wt. oz./397 g/492 mL	05220		
		1 gal. (3.78 L)	05201		
		5 gal. (18.93 L)	05205		
		55 gal. (208 L)	05255		
WATER-BASED					
SPRAY NINE®	Multi-Purpose Cleaner & Disinfectant	✓	32 fl. oz. Round	26832	11
			5 gal. (18.93 L)	26805	
			55 gal. (208 L)	26855	
	Grease-Off® HD Degreaser	32 fl. oz. Flat	22732		
		1 gal. (3.78 L) Flat	22701		
		5 gal. (18.93 L) Flat	22705		
		55 gal. (208 L)	22755		
		LPS®			
Precision Clean	READY-TO-USE				
	18 wt. oz./510 g/525 mL	02720			
	28 fl. oz. (828 mL) Trig.	02728			
	55 gal. (208 L)	02765			
	CONCENTRATE				
	1 gal. (3.78 L)	02701			
	5 gal. (18.93 L)	02705			
	55 gal. (208 L)	02755			
	T-91™	28 fl. oz. (828 mL) Trig.	06328		
		1 gal. (3.78 L)	06301		
		5 gal. (18.93 L)	06305		
		55 gal. (208 L)	06355		

PRODUCT INDEX

S

SPECIALTY MRO				
BRAND	PRODUCT	NET CONTENTS	PART #	PG #
LPS [®]	Anti-Spatter	13 wt. oz./369 g/369 mL	02116	11
	Strong Steel Stick	4 oz. (114 g)	60159	
	Leak detector	READY-TO-USE		
		16 fl. oz. (473 mL)	61016	
		CONCENTRATE		
		1 gal. (3.78 L)	61006	

FLOOD COOLANTS

BRAND	PRODUCT	NET CONTENTS	PART #	PG #
MACHINING / SAWING FLUIDS	RUSTLICK™	✓		

WS-5050

1 gal. (3.78 L)

74016

5 gal. (18.93 L)

74056

55 gal. (208 L)

74556

ULTRACUT® Pro

5 gal. (18.93 L)

84405

55 gal. (208 L)

84455

ULTRACUT®
380R

5 gal. (18.93 L)

76005

55 gal. (208 L)

76055

Vytron-N

1 gal. (3.78 L)

75014

5 gal. (18.93 L)

75054

55 gal. (208 L)

75554

PowerSaw

5 gal. (18.93 L)

76205

55 gal. (208 L)

76255

SS-405L


5 gal. (18.93 L)

78405

55 gal. (208 L)


78410

12

GRINDING FLUIDS							
RUSTLICK™	G-25J		1 gal. (3.78 L)	75012	13		
			5 gal. (18.93 L)	75052			
			55 gal. (208 L)	75552			
	G-1066D		5 gal. (18.93 L)	75051			
			55 gal. (208 L)	75551			
	Carbide PowerGrind		5 gal. (18.93 L)	74052			
						55 gal. (208 L)	74552

HAND APPLIED CUTTING FLUIDS						
BRAND		PRODUCT	NET CONTENTS		PART #	PG #
LIQUIDS						
LPS [®]	Tapmatic [®] #1 Gold		11 wt. oz./312g/344 mL	40312	14	
			16 fl. oz. (473 mL)	40320		
			1 gal. (3.78 L)	40330		
			5 gal. (18.93 L)	40340		
	Tapmatic [®] AquaCut		16 fl. oz. (473 mL)	01216		
			1 gal. (3.78 L)	01228		
			5 gal. (18.93 L)	01205		
	Tapmatic [®] Natural		16 fl. oz. (473 mL)	44220		
			1 gal. (3.78 L)	44230		
			5 gal. (18.93 L)	44240		
Tapmatic [®] TriCut [®]		16 fl.oz. (473 mL)	05316			
		1 gal. (3.78 L)	05328			
ACCU-LUBE [®]	Pump Spray Lube		8 oz. spray (16/case)	79026		
SEMI-SOLIDS						
LPS [®]	Tapmatic [®] Edge Creme		10 fl. oz. (296 mL)	43100	15	
ACCU-LUBE [®]	#10 Perfect Tap		8 oz. jar (16/case)	7583		
			1 gal. jug	7584		
	Gel Paste		8 oz. jar (16/case)	79030		
	LS-10 Paste		8 oz. jar (16/case)	7603		
SOLIDS						
ACCU-LUBE [®]	Stick Lube		2.2 oz. push-up stick (24/case)	79042	15	
			13 oz. tube (24/case)	79045		
	Block Lube		2.6 oz. block (120/case)	79037		
LPS [®]	Tapmatic [®] Edge Lube		13 oz. (364 g)	43200		

MINIMUM QUANTITY LUBRICATION (MQL)					
BRAND	PRODUCT	NET CONTENTS	PART #	PG #	
APPLICATORS					
ACCU-LUBE™	Junior Applicator	✓	1 Pump: 18" Loc-Line nozzle w/magnet & magnetic mount	01D0-STD	16
			1 Pump: 12" copper nozzle (no magnetic mount)	01D0-COP	
			2 Pump: 18" Loc-Line nozzle w/magnet & magnetic mount	02D0-STD	
			2 Pump: 12" copper nozzles (no magnetic mount)	02D0-COP	
	Standard Boxed Applicator		1 Pump: Manual on/off Valve	01A0-STD	
			2 Pump: Manual on/off Valve	02A0-STD	
			1 Pump: Electric solenoid on/off control (110 VAC)	01A1-STD	
			2 Pump: Electric solenoid on/off control (110 VAC)	02A1-STD	
LUBRICANTS					
ACCU-LUBE™	LB-2000	✓	1 gal. (3.78 L)	LB-2000	17
			55 gal. (208 L)	LB-2055	
	LB-3000		1 gal. (3.78 L)	LB-3000	
			55 gal. (208 L)	LB-3055	
	LB-6000		1 gal. (3.78 L)	LB-6000	
			55 gal. (208 L)	LB-6055	



GREASES					
BRAND	PRODUCT		NET CONTENTS	PART #	PG #
LPS [®]	ThermaPlex [®] Multi-Purpose	✓	14.1 oz. (400 g)	70614	18
			5 gal. (35 lbs.)	70606	
			16 gal. (120 lbs.)	70635	
			55 gal. (400 lbs.)	70655	
	ThermaPlex [®] CS Moly		14.1 oz. (400 g)	70814	
			5 gal. (35 lbs.)	70806	
	Red & Redi		11 wt. oz./312 g/451 mL	05816	

RUST PREVENTATIVES/CORROSION INHIBITORS

BRAND	PRODUCT	NET CONTENTS	PART #	PG #
LPS [®]	LPS 3 [®] ✓	11 wt. oz./312 g/380 mL	00316	19
		28 fl. oz. (828 mL) Trig.	00322	
		1 gal. (3.78 L)	03128	
		5 gal. (18.93 L)	00305	
		55 gal. (208 L)	00355	
Cold Galvanize	14 wt. oz./397 g/389 mL	00516		
	1 gal. (3.78 L)	05128		
RUSTLICK [™]	RUSTLICK [™] B	5 gal. (18.93 L)	73051	
		55 gal. (208 L)	73551	
	RUSTLICK [™] 631	12 oz.	71101	
		1 gal. (3.78 L)	71011	
		5 gal. (18.93 L)	71051	
		55 gal. (208 L)	71551	
	RUSTLICK [™] 606	12 oz.	71102	
		1 gal. (3.78 L)	71152	
		5 gal. (18.93 L)	71052	
55 gal. (208 L)		71552		

✓ Recommended product for most common applications

OTHER GREAT METALWORKING PRODUCTS FROM ITW PRO BRANDS (NOT FEATURED IN THE CATALOG)

LAYOUT FLUIDS			
BRAND	PRODUCT	NET CONTENTS	PART #
DYKEM	HI-SPOT BLUE	Tube 0.55 oz	83307

MARKING PRODUCTS			
BRAND	PRODUCT	TIP SIZE	PART #
DYKEM	TEXPEN® Marker Blue	Medium Tip	16013
	TEXPEN® Marker Red	Medium Tip	16023
	TEXPEN® Marker Black	Medium Tip	16033
	TEXPEN® Marker Green	Medium Tip	16043
	TEXPEN® Marker Yellow	Medium Tip	16063
	TEXPEN® Marker White	Medium Tip	16083
	TEXPEN® Marker Orange	Medium Tip	16103
	DALO® Marker Blue	Medium Tip	26013
	DALO® Marker Red	Medium Tip	26023
	DALO® Marker Black	Medium Tip	26033
	DALO® Marker Green	Medium Tip	26043
	DALO® Marker Yellow	Medium Tip	26063
	DALO® Marker White	Medium Tip	26083
	DALO® Marker Orange	Medium Tip	26103
	BRITE-MARK® Jumbo Blue	Jumbo Tip	77001
	BRITE-MARK® Jumbo Black	Jumbo Tip	77002
	BRITE-MARK® Jumbo White	Jumbo Tip	77003
	BRITE-MARK® Jumbo Yellow	Jumbo Tip	77004
	BRITE-MARK® Jumbo Orange	Jumbo Tip	77005
	BRITE-MARK® Jumbo Red	Jumbo Tip	77006
	BRITE-MARK® Jumbo Green	Jumbo Tip	77007
	RINZ OFF® 916 Blue	Medium Tip	91105
	RINZ OFF® 916 Red	Medium Tip	91106
	RINZ OFF® 916 Green	Medium Tip	91108
	RINZ OFF® 916 Black	Medium Tip	91109
	UV Marker	Medium Tip	91195
	RINZ OFF® 916 Yellow	Medium Tip	91757
	Replacement Nib #5	Fine Tip	99005
	Replacement Nib #15	Bullet Tip	99015
	Replacement Nib #38	Bullet Tip	99038
	Replacement Nib #48	Jumbo Tip	99048
LPS	SAFE-MARK™ Orange	Medium Tip	40029
	SAFE-MARK™ Red	Medium Tip	40039
	SAFE-MARK™ Black	Medium Tip	40907
	SAFE-MARK™ White	Medium Tip	40996
	SAFE-MARK™ Yellow	Medium Tip	40997
	SAFE-MARK™ Green	Medium Tip	40998
	SAFE-MARK™ Blue	Medium Tip	40999

FLOOD COOLANTS			
BRAND	PRODUCT	NET CONTENTS	PART #
RUSTLICK	RTD	1 gal. (3.78 L)	69001
		5 gal. (18.93 L)	69005
		12 fl. oz.	69016
	SN-100A	5 gal. (18.93 L)	73058
		55 gal. (208 L)	73558
	G-25B	5 gal. (18.93 L)	73562
		55 gal. (208 L)	73563
	WS-11	1 gal. (3.78 L)	74013
		5 gal. (18.93 L)	74053
	WS-500A	5 gal. (18.93 L)	74055
		5 gal. (18.93 L)	74405
	ULTRACUT® Aero	55 gal. (208 L)	74455
		55 gal. (208 L)	74553
	WS-11	55 gal. (208 L)	74555
		55 gal. (208 L)	74555
	ULTRACUT® 375R	5 gal. (18.93 L)	74905
		55 gal. (208 L)	74955
	Kleenzol DY	1 gal. (3.78 L)	76012
		5 gal. (18.93 L)	76052
		5 gal. (18.93 L)	76105
	SS-150	55 gal. (208 L)	76155
		5 gal. (18.93 L)	76305
	PowerChip 2000	55 gal. (208 L)	76355
		55 gal. (208 L)	76552
	Kleenzol DY	55 gal. (208 L)	76552
		1 gal. (3.78 L)	77011
	Triadine 20	1 gal. (3.78 L)	77101
		16 fl. oz.	77116
	Triadine 19	16 fl. oz.	77116
		Kit	78000
	Startup Kit	Kit	78000
		Kit	78000
	Non-Silicone Defoamer	1 gal. (3.78 L)	78640
		5 gal. (18.93 L)	83305
	ULTRACUT® Pro CF	55 gal. (208 L)	83355
		5 gal. (18.93 L)	RL009
	G-1066L	55 gal. (208 L)	RL010

MINIMUM QUANTITY LUBRICATION			
BRAND	PRODUCT	NET CONTENTS	PART #
ACCU-LUBE	Water-Based Synthetic II	1 gal. (3.78 L)	LBSY201
		55 gal. (208 L)	LBSY255
	Water-Based Synthetic	1 gal. (3.78 L)	LBSYNT01
		55 gal. (208 L)	LBSYNT55

LUBRICANTS/PENETRANTS			
BRAND	PRODUCT	NET CONTENTS	PART #
LPS	Magnum	5 gal. (18.93 L)	00605
		11 wt. oz./312 g/358 mL	00616
	Heavy-Duty Silicone	5 gal. (18.93 L)	01505
		13 wt. oz./369 g/439 mL	01516
	Dry Film Silicone	11 wt. oz./312 g/373 mL	01616
		5 gal. (18.93 L)	01905
	LST	13 wt. oz./312 g/382 mL	01916
		1 gal. (3.78 L)	01928
		55 gal. (208 L)	01955
	Anti-Spatter	13 wt. oz./369 g/369 mL	02116
	Belt Dressing w/DETEX®	10 wt. oz./284 g/445 mL	02216
	ChainMate®	11 wt. oz./312 g/428 mL	02416
	Force 842®	11 wt. oz./312 g/468 mL	02516
	Dry Film PTFE	11 wt. oz./312 g/370 mL	02616
	Copper Anti-Seize	1/2 lb. (227 g)	02908
		1 lb. (454 g)	02910
		12 wt. oz./340 g/406 mL	02916
	Nickel Anti-Seize	1/2 lb. (227 g)	03908
		1 lb. (454 g)	03910
	All-Purpose Anti-Seize	5 gal. (18.93 L)	04105
		1/2 lb. (227 g)	04108
	Food Grade Chain Lubricant	1 lb. (454 g)	04110
		5 gal. (18.93 L)	06005

DEGREASERS/CLEANERS			
BRAND	PRODUCT	NET CONTENTS	PART #
LPS	HDX	5 gal. (18.93 L)	01005
		19 wt. oz./539 g/376 mL	01020
		55 gal. (208 L)	01055
	EFX®	5 gal. (18.93 L)	01805
		14 wt. oz./397 g/588 mL	01820
	EM-Citro	5 gal. (18.93 L)	02805
		15 wt. oz./425 g/487 mL	02820
		55 gal. (208 L)	02855
	TriFree	15 wt. oz./425 g/544 mL	03620
		5 gal. (18.93 L)	04305
	A-151	15 wt. oz./425 g/498 mL	04320
		55 gal. (208 L)	04355
	EVR™	1 gal. (3.78 L)	05201
		5 gal. (18.93 L)	05205
		15 wt. oz./397 g/492 mL	05220
	BFX	55 gal. (208 L)	05255
		1 gal. (3.78 L)	05501
		5 gal. (18.93 L)	05505
		28 fl. oz. (828 mL) Trigger	05528
		55 gal. (208 L)	05555
	U-10 Brake Cleaner	14 wt. oz./397 g/501 mL	06220
		15 wt. oz./425 g/528 mL	06420
	G-49	144 single wipes per case	61400
		1 gal. (3.78 L)	61401
		5 gal. (18.93 L)	61405
		144 wet/dry wipes	61410
		14 wt. oz./397 g/516 mL	61420
		32 fl. oz. (.946 L)	61432
		55 gal. (208 L)	61456
		1 gal. (3.78 L)	62001
	PF® HP-High Performance	5 gal. (18.93 L)	62005
		55 gal. (208 L)	62055
		55 gal. (208 L)	62855
	PF-141 IG	55 gal. (208 L)	62855
		32 fl. oz. (.946 L)	27901
		1 gal. (3.78 L)	27932
	Spray Nine®	55 gal. (208 L)	27955
		55 gal. (208 L)	27955

GREASES			
BRAND	PRODUCT	NET CONTENTS	PART #
LPS	White Lithium	10 wt. oz./284 g/418 mL	03816
		11 wt. oz./312 g/420 mL	06716
	Clear Penetrating Grease w/DETEX™	55 gal. (400 lbs.)	70155
		ThermaPlex® FoodLube®	70155
	ThermaPlex® Hi-Temp	5 gal. (35 lbs.)	70206
		14.1 oz. (400 g)	70214
		16 gal. (120 lbs.)	70235
		55 gal. (400 lbs.)	70255
		5 gal. (35 lbs.)	70406
	ThermaPlex® Hi-Load	14.1 oz. (400 g)	70414
		16 gal. (120 lbs.)	70435
		55 gal. (400 lbs.)	70455
		5 gal. (35 lbs.)	70506
		14.1 oz. (400 g)	70514
	ThermaPlex® Aqua	16 gal. (120 lbs.)	70535
		55 gal. (400 lbs.)	70555

RUST PREVENTATIVES/CORROSION INHIBITORS			
BRAND	PRODUCT	NET CONTENTS	PART #
LPS	BrightCoat Cold Galvanize	13 wt. oz./369 g/459 mL	05916



BEFORE

AFTER



DOCUMENTED COST SAVINGS

ELIMINATE DUPLICATE INVENTORY • REDUCE HEALTH & SAFETY ISSUES • SIMPLIFY PURCHASE ORDERS
MAKE SELECTION EASIER • REMOVE USER CONFUSION • ELIMINATE VENDORS • SAVE SPACE

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- Reduce your overall MRO chemical spend
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- Comply with the new GHS guidelines



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