

TAPPING SPEED GUIDE

MATERIALS			SPEED FEET PER MINUTE	MATERIALS			SPEED FEET PER MINUTE
Aluminum Alloys			90-100	(Steel, Cont.) Carbon Steel, Plain	Annealed		40-80
Brass			60-100		Tempered		15-40
Bronze			40-60	Cast, Carbon	Annealed		40-50
Copper			40-60		Tempered		30
High Temperature Alloys	Cobalt Base		5-10	Cast, Corrosion Resistant,	Annealed		20-30
	Iron Base		10-15	Heat Resistant,	as Cast		20-25
	Nickel Base		5-10	Low Alloy	Annealed		30-45
Iron	Ductile	Annealed	60		Tempered		15-25
		as Cast	30	Precipitation Hardening,	Treated		10-15
		Tempered	15-20	Stainless	Annealed		15-45
	Gray,	Annealed	80		Tempered		15-25
		As Cast	35-60	Free Machining,	Annealed		45-75
	Malleable		60	Tool Steels, High Speed	Annealed		15-25
		Heat Treated	25-50	Water Hardening	Annealed		50
Magnesium Alloys		Annealed	175	Ultra High Strength Steels	Annealed		35
Manganese			20		Normalized		20
Molybdenum Alloys	Stress Relieved		50		Tempered		3-7
Monel	Annealed		20	Maraging Steels	Annealed		20-15
Nickel Alloys	Annealed		25		Maraged		5-10
Plastics,	Reinforced		25	Tantalum Alloys, Stress Relieved			3
	Thermoplastics		50	Titanium Alloys, Commercial Pure,	Annealed		40-60
	Thermosetting Plastics		50	Alpha & Alpha Beta Alloys,	Annealed		10-25
Steels,	Alloys, Annealed or Cold Drawn		40-60	Tungsten Alloys, Pressed & Sintered			50
	Quenched & Tempered		15-35	Zinc Alloys	Die Cast		150
	Armor Plate		10				

CONVERSION TABLE, SURFACE FEET PER MINUTE TO REVOLUTIONS PER MINUTE

SPEED FEET PER MINUTE	20	25	30	40	50	60	70	80	90	100	110	120	130	140	150
TAP SIZE	REVOLUTIONS PER MINUTE														
0	1273	1592	1910	2546	3183	3820	4456	5093	5730	6366	7003	7639	8276	8913	9549
1	1047	1308	1570	2093	2617	3140	3663	4186	4710	5233	5756	6279	6808	7326	7849
2	888	1110	1333	1777	2221	2665	3109	3554	3999	4442	4886	5330	5774	6218	6662
3	772	964	1157	1543	1929	2315	2701	3086	3472	3858	4244	4629	5015	5401	5787
4	682	853	1023	1364	1705	2046	2387	2728	3069	3411	3751	4092	4434	4775	5116
5	611	764	917	1222	1528	1833	2139	2445	2750	3056	3361	3667	3973	4278	4584
6	553	691	829	1106	1382	1658	1934	2211	2487	2764	3040	3316	3592	3869	4145
8	466	583	699	932	1165	1398	1631	1864	2097	2330	2563	2796	3029	3262	3495
10	401	502	603	804	1005	1205	1406	1607	1808	2009	2210	2411	2612	2813	3014
12	354	442	531	707	884	1061	1238	1415	1592	1769	1945	2122	2300	2476	2653
1/4	306	382	458	611	764	917	1070	1222	1375	1528	1681	1833	1986	2139	2292
5/16	245	306	367	489	611	733	856	978	1100	1222	1345	1467	1589	1711	1833
3/8	204	255	306	407	509	611	713	815	917	1019	1120	1222	1324	1426	1528
7/16	175	219	262	349	437	524	611	698	786	873	960	1048	1135	1222	1310
1/2	153	191	229	306	382	458	535	611	688	764	840	917	993	1070	1146
9/16	137	172	206	275	344	412	481	550	619	687	756	825	893	963	1031
5/8	122	153	183	244	306	367	428	489	550	611	672	733	794	856	917
3/4	102	128	153	203	255	306	357	407	458	509	560	611	662	713	764
7/8	87	109	131	175	218	262	306	350	392	437	480	524	568	611	655
1	76	96	115	153	191	230	268	306	344	382	420	458	497	535	573

METRIC POPULAR SPECIAL HAND TAPS

LIST 100MOS

Taper
Plug
Bottom



STYLE 1 - M1.5 THROUGH M5

STYLE 2 - M6 THROUGH M10

STYLE 3 - M12 THROUGH M39

TAP SIZE	PITCH DIA. LIMIT	NO. OF FLUTES	TAP BLANK SIZE	100MOS		
				TAPER EDP NUMBER	PLUG EDP NUMBER	BOTTOM EDP NUMBER
M1.5X0.35	D1	2	#0	81001	81002	81003
M1.5X0.35	D2	2	#0	81007	81008	81009
M1.6X0.35	D1	2	#0	81011	81012	81013
M1.6X0.35	D2	2	#0	81017	81018	81019
M1.8X0.35	D1	2	#1	81027	81028	81029
M2X0.45	D1	3	#2	81051	81052	81053
M2X0.45	D2	3	#2	81057	81058	81059
M2X0.4	D1	3	#2	81037	81038	81039
M2X0.4	D2	3	#2	81041	81042	81043
M2.2X0.45	D1	3	#2	81061	81062	81063
M2.3X0.4	D1	2	#3	81071	81072	81073
M2.3X0.4	D2	2	#3	81077	81078	81079
M2.5X0.45	D1	3	#3	81081	81082	81083
M2.5X0.45	D2	3	#3	81087	81088	81089
M2.6X0.45	D1	3	#3	81097	81098	81099
M2.6X0.45	D2	3	#3	81101	81102	81103
M3X0.6	D1	3	#5	81121	81122	81123
M3X0.6	D2	3	#5	81127	81128	81129
M3X0.5	D1	3	#5	81107	81108	81109
M3X0.5	D2	3	#5	81111	81112	81113
M3.5X0.6	D1	3	#6	81131	81132	81133
M3.5X0.6	D2	3	#6	81137	81138	81139
M4X0.75	D2	4	#8	81161	81162	81163
M4X0.75	D3	4	#8	81167	81168	81169
M4X0.7	D2	4	#8	81147	81148	81149
M4X0.7	D3	4	#8	81151	81152	81153
M4.5X0.75	D2	4	#10	81171	81172	81173
M4.5X0.75	D3	4	#10	81177	81178	81179
M5X1.0	D2	4	#10	81211	81212	81213
M5X1.0	D3	4	#10	81217	81218	81219
M5X0.9	D2	4	#10	81201	81202	81203
M5X0.9	D3	4	#10	81207	81208	81209
M5X0.8	D2	4	#10	81187	81188	81189
M5X0.8	D3	4	#10	81191	81192	81193
M5.5X0.9	D2	4	#12	81221	81222	81223
M5.5X0.9	D3	4	#12	81227	81228	81229

See page 89 for Tap Dimensions.

METRIC POPULAR SPECIAL HAND TAPS (CONTINUED)

LIST 100MOS

Taper
Plug
Bottom



STYLE 1 - M1.5 THROUGH M5

STYLE 2 - M6 THROUGH M10

STYLE 3 - M12 THROUGH M39

	TAP SIZE	PITCH DIA. LIMIT	NO. OF FLUTES	TAP BLANK SIZE	100MOS		
					TAPER EDP NUMBER	PLUG EDP NUMBER	BOTTOM EDP NUMBER
	M6X1.0	D3	4	1/4"	81241	81242	81243
	M6X0.75	D2	4	1/4"	81231	81232	81233
	M6X0.75	D3	4	1/4"	81237	81238	81239
	M7X1.0	D3	4	5/16"	81261	81262	81263
	M7X0.75	D2	4	5/16"	81251	81252	81253
	M7X0.75	D4	4	5/16"	81257	81258	81259
	M8X1.25	D3	4	5/16"	81281	81282	81283
	M8X1.0	D3	4	5/16"	81271	81272	81273
	M8X1.0	D5	4	5/16"	81277	81278	81279
	M9X1.25	D3	4	3/8"	81301	81302	81303
	M9X1.25	D5	4	3/8"	81307	81308	81309
	M9X1.0	D3	4	3/8"	81291	81292	81293
	M9X1.0	D5	4	3/8"	81297	81298	81299
	M10X1.5	D3	4	3/8"	81331	81332	81333
	M10X1.5	D5	4	3/8"	81337	81338	81339
	M10X1.25	D3	4	3/8"	81321	81322	81323
	M10X1.25	D5	4	3/8"	81327	81328	81329
	M10X1.0	D3	4	3/8"	81311	81312	81313
	M10X1.0	D5	4	3/8"	81317	81318	81319
	M11X1.5	D3	4	7/16"	81344	81345	81346
	M11X1.5	D5	4	7/16"	81347	81348	81349
	M12X1.75	D3	4	1/2"	81371	81372	81373
	M12X1.75	D5	4	1/2"	81377	81378	81379
	M12X1.5	D3	4	1/2"	81361	81362	81363
	M12X1.5	D5	4	1/2"	81367	81368	81369
	M12X1.25	D3	4	1/2"	81351	81352	81353
	M12X1.25	D5	4	1/2"	81357	81358	81359
	M14X2.0	D3	4	9/16"	81407	81408	81409
	M14X2.0	D5	4	9/16"	81411	81412	81413
	M14X1.5	D3	4	9/16"	81397	81398	81399
	M14X1.5	D5	4	9/16"	81401	81402	81403
	M14X1.25	D5	4	9/16"	81391	81392	81393
	M15X1.5	D3	4	5/8"	81421	81422	81423
	M15X1.5	D5	4	5/8"	81427	81428	81429

See page 89 for Tap Dimensions.

METRIC POPULAR SPECIAL HAND TAPS (CONTINUED)

LIST 100MOS

Taper
Plug
Bottom



STYLE 1 - M1.5 THROUGH M5

STYLE 2 - M6 THROUGH M10

STYLE 3 - M12 THROUGH M39

	TAP SIZE	PITCH DIA. LIMIT	NO. OF FLUTES	TAP BLANK SIZE	100MOS		
					TAPER EDP NUMBER	PLUG EDP NUMBER	BOTTOM EDP NUMBER
	M16X2.0	D4	4	5/8"	81441	81442	81443
	M16X2.0	D6	4	5/8"	81447	81448	81449
	M16X1.5	D3	4	5/8"	81431	81432	81433
	M16X1.5	D5	4	5/8"	81437	81438	81439
	M17X1.5	D3	4	11/16"	81547	81548	81549
	M17X1.5	D5	4	11/16"	81551	81552	81553
	M18X2.5	D4	4	11/16"	81577	81578	81579
	M18X2.5	D6	4	11/16"	81581	81582	81583
	M18X2.0	D4	4	11/16"	81567	81568	81569
	M18X2.0	D6	4	11/16"	81571	81572	81573
	M18X1.5	D5	4	11/16"	81561	81562	81563
	M19X2.5	D4	4	3/4"	81591	81592	81593
	M19X2.5	D6	4	3/4"	81597	81598	81599
	M20X2.5	D4	4	13/16"	81621	81622	81623
	M20X2.5	D6	4	13/16"	81627	81628	81629
	M20X2.0	D4	4	13/16"	81611	81612	81613
	M20X2.0	D6	4	13/16"	81617	81618	81619
	M20X1.5	D3	4	13/16"	81601	81602	81603
	M20X1.5	D5	4	13/16"	81607	81608	81609
	M22X2.5	D4	4	7/8"	81657	81658	81659
	M22X2.0	D4	4	7/8"	81647	81648	81649
	M22X2.0	D6	4	7/8"	81651	81652	81653
	M22X1.5	D3	4	7/8"	81637	81638	81639
	M22X1.5	D5	4	7/8"	81641	81642	81643
	M24X3.0	D4	4	15/16"	81687	81688	81689
	M24X2.0	D4	4	15/16"	81677	81678	81679
	M24X2.0	D8	4	15/16"	81681	81682	81683
	M24X1.5	D3	4	15/16"	81667	81668	81669
	M24X1.5	D5	4	15/16"	81671	81672	81673
	M25X2.0	D4	4	1"	81707	81708	81709
	M25X2.0	D8	4	1"	81711	81712	81713
	M25X1.5	D3	4	1"	81697	81698	81699
	M25X1.5	D5	4	1"	81701	81702	81703
	M26X3.0	D5	4	1-1/16"	81717	81718	81719
	M26X3.0	D9	4	1-1/16"	81721	81722	81723
	M27X3.0	D5	4	1-1/16"	81737	81738	81739

METRIC POPULAR SPECIAL HAND TAPS (CONTINUED)

LIST 100MOS

Taper
Plug
Bottom



STYLE 1 - M1.5 THROUGH M5

STYLE 2 - M6 THROUGH M10

STYLE 3 - M12 THROUGH M39

	TAP SIZE	PITCH DIA. LIMIT	NO. OF FLUTES	TAP BLANK SIZE	100MOS		
					TAPER EDP NUMBER	PLUG EDP NUMBER	BOTTOM EDP NUMBER
	M27X2.0	D5	4	1-1/16"	81727	81728	81729
	M27X2.0	D7	4	1-1/16"	81731	81732	81733
	M28X3.0	D5	4	1-1/8"	81757	81758	81759
	M28X3.0	D9	4	1-1/8"	81761	81762	81763
	M28X2.0	D5	4	1-1/8"	81747	81748	81749
	M28X2.0	D7	4	1-1/8"	81751	81752	81753
	M30X3.5	D5	4	1-3/16"	81787	81788	81789
	M30X3.0	D5	4	1-3/16"	81777	81778	81779
	M30X3.0	D9	4	1-3/16"	81781	81782	81783
	M30X2.0	D5	4	1-3/16"	81767	81768	81769
	M30X2.0	D7	4	1-3/16"	81771	81772	81773
	M32X3.5	D5	4	1-1/4"	81807	81808	81809
	M32X3.5	D9	4	1-1/4"	81811	81812	81813
	M32X2.0	D5	6	1-1/4"	81797	81798	81799
	M32X2.0	D7	6	1-1/4"	81801	81802	81803
	M33X3.5	D5	4	1-5/16"	81837	81838	81839
	M33X3.0	D5	4	1-5/16"	81827	81828	81829
	M33X3.0	D9	4	1-5/16"	81831	81832	81833
	M33X2.0	D5	4	1-5/16"	81817	81818	81819
	M33X2.0	D9	4	1-5/16"	81821	81822	81823
	M34X3.5	D5	4	1-3/8"	81847	81848	81849
	M34X3.5	D9	4	1-3/8"	81851	81852	81853
	M36X4.0	D5	4	1-7/16"	81877	81878	81879
	M36X3.0	D5	4	1-7/16"	81867	81868	81869
	M36X3.0	D9	4	1-7/16"	81871	81872	81873
	M36X2.0	D5	4	1-7/16"	81857	81858	81859
	M36X2.0	D7	4	1-7/16"	81861	81862	81863
	M38X4.0	D5	4	1-1/2"	81887	81888	81889
	M38X4.0	D9	4	1-1/2"	81891	81892	81893
	M39X4.0	D6	6	1-5/8"	81917	81918	81919
	M39X4.0	D10	6	1-5/8"	81921	81922	81923
	M39X3.0	D6	6	1-5/8"	81901	81902	81903
	M39X3.0	D8	6	1-5/8"	81907	81908	81909
	M39X3.0	D9	6	1-5/8"	81911	81912	81913
	M39X2.0	D6	6	1-5/8"	81897	81898	81899

See page 89 for Tap Dimensions.

METRIC TAP DRILL SIZES AND PERCENTAGES OF THREADS

TAP SIZE	TAP DRILL	DECIMAL EQUIV.	THEOR. % OF THREAD	TAP SIZE	TAP DRILL	DECIMAL EQUIV.	THEOR. % OF THREAD	TAP SIZE	TAP DRILL	DECIMAL EQUIV.	THEOR. % OF THREAD
M1.6X3.5	1.25mm	.0492	77	M8X1.25	I	.2720	67	M22X1.5	20.5mm	.8071	77
	1.3mm	.0512	66	M8X1	7mm	.2756	77		13/16	.8125	70
	#55	.0520	61		J	.2770	74	M24X3	21mm	.8268	77
M1.8X.35	1.45mm	.0571	77	M10X1.5	8.5mm	.3346	77		27/32	.8438	66
	1.5mm	.0591	66	M10X1.25	R	.3390	71	M24X2	22mm	.8661	77
	#53	.0595	64		8.75mm	.3445	77		7/8	.8750	68
M2X.4	1.6mm	.0630	77	M12X1.75	S	.3480	71	M27X3	24mm	.9449	77
	#52	.0635	74	M12X1.25	13/32	.4062	74		61/64	.9531	72
M2.2X.45	1.75mm	.0689	77		Z	.4130	66	M27X2	25mm	.9843	77
	#50	.0700	72	M14X2	27/64	.4219	79		63/64	.9844	77
M2.5X.45	2.05mm	.0807	77	M14X1.5	11mm	.4331	62	M30X3.5	26.5mm	1.0433	77
	#45	.0820	71		12mm	.4724	77		1 1/16	1.0625	66
M3X.5	2.5mm	.0984	77	M16X2	31/64	.4844	65	M30X2	28mm	1.1024	77
	#39	.0995	73	M16X1.5	12.5mm	.4921	77		1 7/64	1.1094	70
M3.5X.6	2.9mm	.1142	77		1/2	.5000	67	M33X3.5	29.5mm	1.1614	77
	#32	.1160	71	M18X2.5	14mm	.5512	77		1 11/64	1.1719	71
M4X.7	3.3mm	.1299	77	M18X1.5	9/16	.5625	66	M33X2	31mm	1.2205	77
	3.4mm	.1339	66		14.5mm	.5709	77		1 15/64	1.2344	63
	#29	.1360	60	M20X2.5	37/64	.5781	68	M36X4	32mm	1.2598	77
M4.5X.75	3.75mm	.1476	77	M20X1.5	15.5mm	.6102	77		1 17/64	1.2656	74
	#25	.1495	72		5/8	.6250	65		1 19/64	1.2969	78
M5X.8	4.2mm	.1654	77	M22X2.5	16.5mm	.6496	77	M36X3	33mm	1.2992	77
	#18	.1695	67	M22X1.5	21/32	.6562	68		1 5/16	1.3125	68
M6X1	5mm	.1969	77		17.5mm	.6890	77		1 3/8	1.3750	78
	#8	.1990	73	M20X2.5	45/64	.7031	66	M39X4	35mm	1.3780	77
M7X1	6mm	.2362	77	M20X1.5	18.5mm	.7283	77		1 25/64	1.3906	71
	B	.2380	74		47/64	.7344	69		36mm	1.4173	77
M8X1.25	6.75mm	.2657	77	M22X2.5	19.5mm	.7677	77	M39X3	1 27/64	1.4219	74
	6.8mm	.2677	74		25/32	.7812	66				

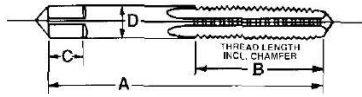
PIPE TAP DRILL SIZES

TAP SIZE	*NPT		*NPTF		STRAIGHT	
	TAP DRILL	DECIMAL EQUIV.	TAP DRILL	DECIMAL EQUIV.	TAP DRILL	DECIMAL EQUIV.
1/16	D	.2460	D	.2460	1/4	.2500
1/8	Q	.3320	R	.3390	11/32	.3438
1/4	7/16	.4375	7/16	.4375	7/16	.4375
3/8	9/16	.5625	37/64	.5781	37/64	.5781
1/2	45/64	.7031	45/64	.7031	23/32	.7188
3/4	29/32	.9062	59/64	.9219	59/64	.9219
1	1 9/64	1.1406	1 5/32	1.1562	1 5/32	1.1562
1 1/4	1 31/64	1.4844	1 1/2	1.5000	1 1/2	1.5000
1 1/2	1 47/64	1.7344	1 47/64	1.7344	1 3/4	1.7500
2	2 13/64	2.2031	2 7/32	2.2188	2 7/32	2.2188
2 1/2	2 5/8	2.6250	2 41/64	2.6406	2 21/32	2.6562
3			3 17/64	3.2656		

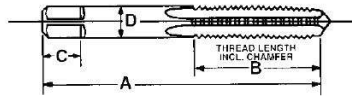
*For tapping without reaming.

STANDARD TAP DIMENSIONS, GROUND THREAD

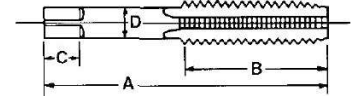
General Dimensions



STYLE 1



STYLE 2



STYLE 3

NOMINAL DIAMETER RANGE - INCHES		MACHINE SCREW SIZE NO.	NOMINAL FRACTIONAL DIAMETER INCHES	NOMINAL METRIC DIAMETER MILLIMETER	STYLE*	TAP DIMENSIONS - INCHES				
						O/A LENGTH A	THD. LGTH. B	SQ. LGTH. C	SHANK DIA. D	SIZE OF SQ. E
.052	.065	0	1/16	M1.6	1	1 5/8	5/16	3/16	.141	.110
.065	.078	1		M1.8	1	1 11/16	3/8	3/16	.141	.110
.078	.091	2		M2, M2.2	1	1 3/4	7/16	3/16	.141	.110
.091	.104	3	3/32	M2.5	1	1 13/16	1/2	3/16	.141	.110
.104	.117	4			1	1 7/8	9/16	3/16	.141	.110
.117	.130	5	1/8	M3, M3.15	1	1 15/16	5/8	3/16	.141	.110
.130	.145	6		M3.5	1	2	11/16	3/16	.141	.110
.145	.171	8	5/32	M4	1	2 1/8	3/4	1/4	.168	.131
.171	.197	10	3/16	M4.5, M5	1	2 3/8	7/8	1/4	.194	.152
.197	.223	12	7/32		1	2 3/8	15/16	9/32	.220	.165
.223	.260	14	1/4	M6, M6.3	2	2 1/2	1	5/16	.255	.191
.260	.323		5/16	M7, M8	2	2 23/32	1 1/8	3/8	.318	.238
.323	.395		3/8	M10	2	2 15/16	1 1/4	7/16	.381	.286
.395	.448		7/16		3	3 5/32	1 7/16	13/32	.323	.242
.448	.510		1/2	M12, M12.5	3	3 3/8	1 21/32	7/16	.367	.275
.510	.573		9/16	M14	3	3 19/32	1 21/32	1/2	.429	.322
.573	.635		5/8	M16	3	3 13/16	1 13/16	9/16	.480	.360
.635	.709		11/16	M18	3	4 1/32	1 13/16	5/8	.542	.406
.709	.760		3/4		3	4 1/4	2	11/16	.590	.442
.760	.823		13/16	M20	3	4 15/32	2	11/16	.652	.489
.823	.885		7/8	M22	3	4 11/16	2 7/32	3/4	.697	.523
.885	.948		15/16	M24	3	4 29/32	2 7/32	3/4	.760	.570
.948	1.010		1	M25	3	5 1/8	2 1/2	13/16	.800	.600
1.010	1.073		1 1/16	M27	3	5 1/8	2 1/2	7/8	.896	.672
1.073	1.135		1 1/8		3	5 7/16	2 9/16	7/8	.896	.672
1.135	1.198		1 3/16	M30	3	5 7/16	2 9/16	1	1.021	.766
1.198	1.260		1 1/4		3	5 3/4	2 9/16	1	1.021	.766
1.260	1.323		1 5/16	M33	3	5 3/4	2 9/16	1 1/16	1.108	.831
1.323	1.385		1 3/8		3	6 1/16	3	1 1/16	1.108	.831
1.385	1.448		1 7/16	M36	3	6 1/16	3	1 1/8	1.233	.925
1.448	1.510		1 1/2		3	6 3/8	3	1 1/8	1.233	.925
1.510	1.635		1 5/8	M39	3	6 11/16	3 3/16	1 1/8	1.305	.979
1.635	1.760		1 3/4	M42	3	7	3 3/16	1 1/4	1.430	1.072
1.760	1.885		1 7/8		3	7 5/16	3 9/16	1 1/4	1.519	1.139
1.885	2.010		2	M48	3	7 5/8	3 9/16	1 3/8	1.644	1.233
2.010	2.135		2 1/8		3	8	3 9/16	1 3/8	1.769	1.327
2.135	2.260		2 1/4	M56	3	8 1/4	3 9/16	1 7/16	1.894	1.420
2.260	2.385		2 3/8		3	8 1/2	4	1 7/16	2.019	1.514
2.385	2.510		2 1/2		3	8 3/4	4	1 1/2	2.100	1.575
2.510	2.635		2 5/8	M64	3	8 3/4	4	1 1/2	2.225	1.669
2.635	2.760		2 3/4		3	9 1/4	4	1 9/16	2.350	1.762
2.760	2.885		2 7/8	M72	3	9 1/4	4	1 9/16	2.475	1.856
2.885	3.010		3		3	9 3/4	4 9/16	1 5/8	2.543	1.907
3.010	3.135		3 1/8		3	9 3/4	4 9/16	1 5/8	2.668	2.001
3.135	3.260		3 1/4	M80	3	10	4 9/16	1 3/4	2.793	2.095

*Styles shown are for Ground Thread Taps.