

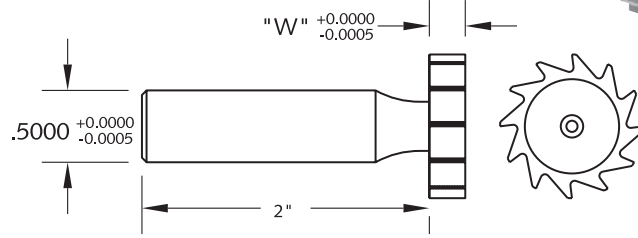
# Whitney Woodruff Keyseat Milling Cutters

## » STYLE 100 M42 COBALT/TiN COATED

- » Right Hand Cut
- » 1/2" Dia. Straight Shank
- » 2" Underhead Length

**Diameter Tolerances:**  
 Up to 3/4" + .010 /+ .015  
 7/8" to 1-1/8" + .012 /+ .017  
 1-1/4" to 1-1/2" + .015 /+ .020

**Standard Width Tolerance** -.0005



M42 Cobalt		American Standard No.	Old Standard No.	Diameter	Width	Neck Dia.	Overall Length	No. of Teeth	M42 Cobalt w/TiN	
WTC No.	EDP No.								WTC No.	EDP No.
102020M42	20001	202	201	1/4"	1/16"	0.105	2-1/16"	8	102020M42T	25001
102025M42	20002	202-1/2	206	5/16"	3/32"	0.120	2-1/16"		102025M42T	25002
103025M42	20003	302-1/2	207		1/16"	0.105	2-1/16"	8	103025M42T	25003
102030M42	20004	203	211	3/32"	0.120	2-3/32"	102030M42T		25004	
103030M42	20005	303	212	1/8"	0.150	2-1/8"	8	103030M42T	25005	
104030M42	20006	403	213	1/16"	0.130	2-1/16"		104030M42T	25006	
102040M42	20007	204	1	1/2"	3/32"	0.160	2-3/32"	102040M42T	25007	
103040M42	20008	304	2		1/8"	0.191	2-1/8"	103040M42T	25008	
104040M42	20009	404	3	5/8"	3/32"	0.223	2-3/32"	104040M42T	25009	
103050M42	20010	305	4		1/8"	0.252	2-1/8"	103050M42T	25010	
104050M42	20011	405	5	3/4"	5/32"	0.252	2-5/32"	104050M42T	25011	
105050M42	20012	505	6		3/16"	0.279	2-3/16"	105050M42T	25012	
106050M42	20013	605	61	7/8"	1/8"	0.217	2-1/8"	106050M42T	25013	
104060M42	20014	406	7		5/32"	0.246	2-5/32"	104060M42T	25014	
105060M42	20015	506	8	1"	3/16"	0.279	2-3/16"	105060M42T	25015	
106060M42	20016	606	9		1/4"	0.342	2-1/4"	106060M42T	25016	
108060M42	20017	806	91	1-1/8"	5/32"	0.246	2-5/32"	108060M42T	25017	
105070M42	20018	507	10		3/16"	0.279	2-3/16"	105070M42T	25018	
106070M42	20019	607	11	1-1/4"	7/32"	0.312	2-7/32"	106070M42T	25019	
107070M42	20020	707	12		1/4"	0.342	2-1/4"	107070M42T	25020	
108070M42	20021	807	A	1"	3/16"	0.279	2-3/16"	108070M42T	25021	
106080M42	20022	608	13		7/32"	0.312	2-7/32"	106080M42T	25022	
107080M42	20023	708	14	1-1/8"	1/4"	0.342	2-1/4"	107080M42T	25023	
108080M42	20024	808	15		5/16"	0.401	2-5/16"	108080M42T	25024	
101008M42	20025	1008	B	1-1/4"	3/8"	0.467	2-3/8"	101008M42T	25025	
101208M42	20026	1208	152		3/16"	0.312	2-3/16"	101208M42T	25026	
106090M42	20027	609	16	1-1/2"	7/32"	0.342	2-7/32"	106090M42T	25027	
107090M42	20028	709	17		1/4"	0.374	2-1/4"	107090M42T	25028	
108090M42	20029	809	18	1"	5/16"	0.435	2-5/16"	108090M42T	25029	
101009M42	20030	1009	C		3/16"	0.312	2-3/16"	101009M42T	25030	
106100M42	20031	610	19	1-1/8"	7/32"	0.342	2-7/32"	106100M42T	25031	
107100M42	20032	710	20		1/4"	0.374	2-1/4"	107100M42T	25032	
108100M42	20033	810	21	1-1/4"	5/16"	0.435	2-5/16"	108100M42T	25033	
101010M42	20034	1010	D		3/8"	0.467	2-3/8"	101010M42T	25034	
101210M42	20035	1210	E	1-1/8"	1/4"	0.401	2-1/4"	101210M42T	25035	
108110M42	20036	811	22		5/16"	0.467	2-5/16"	108110M42T	25036	
101011M42	20037	1011	23	1-1/2"	3/8"	0.467	2-3/8"	101011M42T	25037	
101211M42	20038	1211	F		1/4"	0.435	2-1/4"	101211M42T	25038	
108120M42	20039	812	24	1-1/4"	5/16"	0.435	2-5/16"	108120M42T	25039	
101012M42	20040	1012	25		3/8"	0.467	2-3/8"	101012M42T	25040	
101212M42	20041	1212	G	1/2"	0.467	2-1/2"	101212M42T	25041		

### STYLE 101 BOX SET

30000 19003

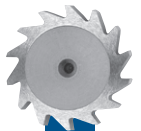
All 41 Pieces in a Set (in Wooden Box)

Allow one week delivery for TiN.



### Ordering Information:

Please be sure to specify the quantity, style number, WTC or EDP number, diameter, and width requirement.



Straight Tooth

www.whitneytool.com