

TOLERANCES

d_1	+0.000° -0.002° (+.000 / -.050mm)
d_2	h6



TECH
PAGES
288-293

Drill/End Mill

TiALN Coating

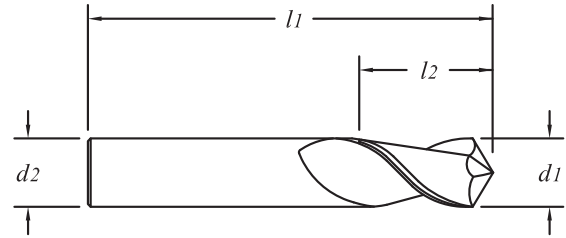
Solid submicron grain carbide

Included angle to a point - center cutting

Tools do not have drill point geometry

Extremely versatile

Point tolerance ±0°30'



EDP#	d_1 † Diameter		d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100	
	Decimal	Metric								
57207	.1250	1/8"	3.175	1/8"	1-1/2"	1/2"	13.11	12.54	11.97	11.40
57217	.1875	3/16"	4.763	3/16"	2"	5/8"	16.49	15.77	15.06	14.34
57227	.2500	1/4"	6.350	1/4"	2-1/2"	3/4"	22.49	21.52	20.54	19.56
57237	.3125	5/16"	7.938	5/16"	2-1/2"	7/8"	30.49	29.16	27.84	26.51
57247	.3750	3/8"	9.525	3/8"	2-1/2"	7/8"	35.60	34.06	32.51	30.96
57257	.4375	7/16"	11.113	7/16"	2-3/4"	1"	43.06	41.18	39.31	37.44
57267	.5000	1/2"	12.700	1/2"	3"	1"	60.73	58.09	55.45	52.81
57277	.6250	5/8"	15.875	5/8"	3-1/2"	1-1/4"	96.69	92.49	88.28	84.08
57287	.7500	3/4"	19.050	3/4"	4"	1-1/2"	138.66	132.63	126.60	120.57

