ECHANICAL

ANCHORS

110 Stainless Steel Concrete and Masonry Fasteners

**ULTRACON® SS4** 



# **GENERAL INFORMATION**

# **ULTRACON® SS4**

410 Stainless Steel Concrete and Masonry Fasteners

#### **PRODUCT DESCRIPTION**

The UltraCon SS4 anchor is a 410 stainless steel screw anchor for light to medium duty applications in concrete and masonry block base materials. The screw anchor is fast and easy to install and provides a neat, finished appearance. UltraCon SS4 anchors feature a Stalgard coating and provide enhanced corrosion resistance over carbon steel fasteners.

#### **GENERAL APPLICATIONS AND US**

- Screen Enclosures
- Storm Shutters
- Light Duty Fixtures
- Light Duty Industrial Applications

#### **FEATURES AND BENEFITS**

- + Special heat treatment to protect inherent corrosion resistance of the 410 stainless steel material
- + Stalgard coating provides 1000 hours of salt spray protection when tested in accordance with ASTM B117

#### **APPROVALS AND LISTINGS**

- Miami-Dade County Notice of Acceptance (NOA) No. 19-0619.01
- Florida Statewide Product Approval FL29068.1

#### **GUIDE SPECIFICATIONS**

CSI Divisions: 03 16 00 - Concrete Anchors, 04 05 19.16 - Masonry Anchors and 05 05 19 - Post-Installed Concrete Anchors. Concrete Screw Anchors shall be UltraCon SS4 as supplied by DEWALT, Towson, MD. Concrete screw anchors shall be installed in accordance with published instructions and the Authority Having Jurisdiction.

# **MATERIAL SPECIFICATIONS**

Anchor Component	Specification				
Anchor Body	Type 410 Stainless Steel				
Coating/Plating/Finish	Stalgard <sup>®</sup> 1000 hour rating for ASTM B 117 salt spray test				
Note: 410 Stainless Steel fasteners in contact with aluminum and aluminum alloys is not recommended in accordance with AISI SS 502/ SSINA guidelines					

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#### ULTRACON SS4

#### **HEAD STYLES**

- Hex Washer Head
- TrimFit® Flat Head

#### **ANCHOR MATERIALS**

- Type 410 Stainless Steel
- Stalgard<sup>®</sup> Coating

#### **ANCHOR SIZE RANGE**

• 1/4" diameter x 1-1/4" to 6" length

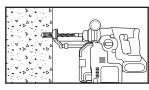
#### **SUITABLE BASE MATERIALS**

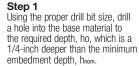
- Normal-weight Concrete
- Hollow Concrete Masonry (CMU)
- Grout-Filled Concrete Masonry (CMU)

# INSTALLATION SPECIFICATIONS

Dimension	Anchor Di	iameter, d
Dimension	1/4" HEX	1/4" TFH
Ultracon+ Drill Bit Size (in)	3/16	3/16
Typ. Fixture Clearance hole (in)	5/16	5/16
Head Height (in)	9/64	3/16
Head Width (in)	5/16	13/32
Washer OD (in)	13/32	N/A
Washer Thickness (in)	1/32	N/A
Hex Driver (in)/ Phillips Driver	5/16	#3

#### Installation Instruction for UltraCon SS4







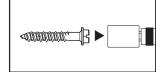
Step 2 Remove dust and debris from the hole during drilling (e.g. dust extractor) or following drilling (e.g. suction, forced air) to extract loose particles created by drilling.

### 410 Stainless Steel UltraCon SS4 Identification

Hex Washer Head

A. C

TrimFit Head



The head markings consist of a "D" for the DEWALT brand, the number "4" for the 410 series stainless

steel classification, and the length code

#### Step 3

Attach a UltraCon+ installation socket tool for the selected anchor size to a percussion drill and set the drill to rotary only mode. Mount the screw anchor head into the socket. For flat head versions a bit tip must be used with the socket tool.

# <u>ANNIND</u>

#### Step 4

Place the point of the UltraCon SS4 through the fixture into the pre-drilled hole and drive the anchor in one steady continuous motion until it is fully seated at the proper embedment. The driver will automatically disengage from the head of the UltraCon SS4.

Nominal

#### UltraCon SS4 Length Code Identification System

Length ID marking on head			A	В	C	D	E	F	G	H
Overall anchor length	From	1"	1-1/2"	2"	2-1/2"	3"	3-1/2"	4"	4-1/2"	5-1/2"
$\ell_{\rm anch}$ (inches)	Up to but not including	1-1/2"	2"	2-1/2"	3"	3-1/2"	4"	4-1/2"	5-1/2"	6-1/2"

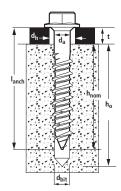
#### Installation Table for Aggre-Gator in Concrete<sup>1</sup>

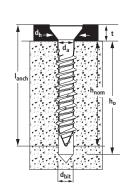
Anchor Property/ Setting Information	Notation	Units	Nominal Anchor Diameter 1/4
Anchor Shank Diameter	da	in.	0.194
Typ. diameter of hole clearence in fixture	dh	in.	5/16
Nominal drill bit diameter	Ċbit	in.	3/16" UltraCon+ Bit
UltraCon+ bit tolerance range	-	in.	.202206
Minimum nominal embedment depth	hnom	in.	1-1/2
Minimum hole depth	h₀	in.	1-3/4
Hex Head Socket size	-	in.	5/16
Phillips Bit Size	-	No.	3
1. The minimum base material thickness must	be 1.5hnom or	3", whicheve	er is greater.

Installation Table for Aggre-Gator in Masonry

Anchor Property/ Setting Information	Notation	Units	Diameter
			1/4
Anchor Diameter	da	in.	0.194
Diameter of clearence hole in fixture	dh	in.	5/16
Nominal drill bit diameter	Сbit	in.	3/16" UltraCon+ Bit
UltraCon+ bit tolerance range	-	in.	.202206
Minimum nominal embedment depth (Grout Filled Masonry)	h <sub>nom</sub>	in.	1-1/4
Minimum hole depth (Grout Filled Masonry)	h₀	in.	1-1/2
Minimum nominal embedment (Hollow Masonry)	h <sub>nom</sub>	in.	1-1/4
Minimum hole depth (Hollow Masonry)	h₀	in.	1-1/2
Hex Head Socket size	-	in.	5/16
Phillips Bit Size	-	No.	3

#### **Anchor Detail**





### Nomenclature

h

- d Diameter of anchor =
- Diameter of drill bit dbit =
- Diameter of fixture clearance hole  $d_h =$
- Minimum embedment depth hnom =
  - Base material thickness =
    - The minimum value of h should be 1.5hnom or 3" whichever is greater
- Minimum hole depth h₀ =

**CHANICAL ANCHORS** 

## 1-800-4 DEWALT

#### Ultimate Load Capacities for UltraCon SS4 in Normal Weight Concrete

					Minimum Concrete C	ompressive Strength									
Nominal Anchor	Min. Edge Dist.	Min. Spacing	Min. Embed.	250	) psi	300	) psi								
Diameter	(in.)	(in.)		Tension (lbs.)	Shear (lbs.)	Tension (lbs.)	Shear (lbs.)								
		1 1/0	1-1/2"	340	265	365	280								
	-	1-1/2 3	1-3/4"	540	385	580	410								
	· · [		1-1/2"	610	275	660	295								
1/4			3	3	5	5	5	5	3	5	5	1-3/4"	1235	510	1330
1/4		1-1/2	1-1/2"	720	730	770	775								
	0.1/0		1-3/4"	1275	1900	1375	2020								
	2-1/2 —		1-1/2"	885	990	955	1050								
		3	1-3/4"	1515	2200	1630	2335								

1. Tabulated load values are for anchors installed in concrete. Concrete compressive strength must be at the specified minimum at the time of installation

2. Ultimate load capacities must be reduced by a minimum safety factor of 4.0 or greater to determine allowable working load. Consideration of safety factors of 10 and higher may be necessary depending upon the application such as life safety or overhead.

#### Allowable Load Capacities for UltraCon SS4 in Normal Weight Concrete

					Minimum Concrete C	ompressive Strength								
Nominal Anchor	Min. Edge Dist.	Min. Spacing	Min. Embed.	2500	) psi	3000	D psi							
Diameter	(in.)	(in.)		Tension (lbs.)	Shear (lbs.)	Tension (lbs.)	Shear (lbs.)							
		1-1/2	1-1/2"	85	65	90	70							
	1	1-1/2	1-3/4"	135	95	145	100							
		3	1-1/2"	150	65	165	70							
1/4		3	5	5	5	5	5	5	5	1-3/4"	305	125	330	135
1/4		1-1/2	1-1/2"	180	180	190	190							
	2-1/2	1-1/2	1-3/4"	315	475	340	505							
	2-1/2	3	1-1/2"	220	245	235	260							
		3	1-3/4"	375	550	405	580							

1. Allowable load capacities listed are calculated using an applied safety factor of 4.0. Consideration of safety factors of 10 or higher may be necessary depending on the application, such as life safety or overhead.

2. Allowable loads suggested herein are only valid when both the minimum anchor center-to-center spacing and minimum edge distances are complied with.

#### Ultimate Load Capacities for UltraCon SS4 in Hollow and Grout-Filled Concrete Masonry

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Nominal Anchor	Min. Edge Dist.	Min. Spacing	Min. Embed.	Hollow	/ Bock	Grout-Fill	ed Block		
Diameter (in.)	(in.)	(in.)	(in.)	Tension (lbs.)	Shear (lbs.)	Tension (lbs.)	Shear (lbs.)		
		1-1/2	1-1/4	530	220	685	280		
	4	1-1/2	2	-	-	1090	280		
		0	1-1/4	620	360	950	415		
1/4					3	2	-	-	1460
1/4	2-1/2	1-1/2	1-1/4	530	445	1025	455		
		1-1/2	2	-	-	1090	900		
		3	1-1/4	620	615	1060	1000		
			2	-	-	1930	1510		

1. Tabulated load values are for anchors installed in grout-filled concrete block conforming to ASTM C-90 with a minimum block compressive strength of 2000 psi and minimum grout compressive strength of 1624 psi.

2. Ultimate load capacities must be reduced by a minimum safety factor of 5.0 or greater to determine allowable working load. Consideration of safety factors of 10 and higher may be necessary depending upon the application such as life safety or overhead.

#### Allowable Load Capacities for UltraCon SS4 in Hollow and Grout-Filled Concrete Masonry

Nominal Anchor	Min Edge Diet Min Creative		Min Edge Diet Min Creating Min Er		Min. Edge Dist. Min. Spacing Min. Embed.		Min Embod	Hollow Bock		Grout-Filled Block	
Diameter (in.)	(in.)	(in.)	(in.)	Tension (lbs.)	Shear (lbs.)	Tension (lbs.)	Shear (lbs.)				
		1-1/2	1-1/4	105	40	135	55				
	1	1-1/2	2	-	-	215	55				
		3	1-1/4	120	70	190	80				
1/4			2	-	-	290	80				
1/4		1-1/2	1-1/4	105	85	205	90				
	2-1/2	1-1/2	2	-	-	215	180				
	2-1/2	3	1-1/4	120	120	210	200				
				3	2	-	-	385	300		

1. Allowable load capacities listed are calculated using an applied safety factor of 5.0. Consideration of safety factors of 10 or higher may be necessary depending on the application, such as life safety or overhead.

2. Allowable loads suggested herein are only valid when both the minimum anchor center-to-center spacing and minimum edge distances are complied with.

# **ORDERING INFORMATION**

#### Silver Stalgard® UltraCon SS4

Cat	Cat. No.		Standard Box	Standard Carton
HWH	TFH	Screw Size	Stanuaru Box	Stanuaru Carton
DFM4EUH310	DFM4EUF310	1/4" X 1-1/4"	100	500
DFM4EUH315	DFM4EUF315	1/4" X 1-3/4"	100	500
DFM4EUH325	DFM4EUF325	1/4" X 2-1/4"	100	500
DFM4EUH335	DFM4EUF335	1/4" X 2-3/4"	100	500
DFM4EUH345	DFM4EUF345	1/4" X 3-1/4"	100	500
DFM4EUH355	DFM4EUF355	1/4" X 3-3/4"	100	500
DFM4EUH365	DFM4EUF365	1/4" X 4"	100	500
DFM4EUH375	-	1/4" X 5"	100	500
DFM4EUH385	-	1/4" X 6"	100	500

HWH = Hex Washer Head, TFH = TrimFit® Flat Head

One straight shank drill bit included in each standard box

Hex Head UltraCon SS4 Anchors are measured from below the washer while flat head UltraCon SS4 anchors are measured end to end. To select the proper minimum anchor length, determine the embedment depth required to obtain the desired load capacity. Then add the thickness of the fixture, including any spacers or shims, to the embedment depth.

#### **UltraCon+ Drill Bits**

Cat. No.	Description
DW5382	3/16 x 7" UltraCon+ SDS bit

#### **Installation Kit**

Cat. No.	Description
DW5366	UltraCon®+ Installation Kit includes: 5/32" and 3/16" UltraCon+ bit, 1/4" and 5/16" nutsetters, #2 and #3 Phillips bits, Phillips flat head adapter, percussion adapter, drive sleeve and 1/8" allen wrench

#### **Rotary Hammers**

Cat. No.	Description
DCH273	20V Max* XR Brushless 1" L-Shape SDS Plus Rotary Hammer
DCH133	20V Max* XR Brushless 1" D-Handle SDS Plus Rotary Hammer

#### Accessories

Cat. No.	Description
DWH303DH	Onboard Dust Extractor for 1 in. SDS Plus Hammers
DWH050	Large Hammer Dust Extraction - Hole Cleaning
DWH200	Dust Extraction Tube Kit with Hose

#### **Dust Extractors**

Cat. No.	Description
DCV585	Flexvolt <sup>®</sup> 60V Max* Dust Extractor
DVW010	8 Gallon Wet Dry Hepa/Rrp Dust Extractor
DWV012	10 Gallon Wet Dry Hepa/Rrp Dust Extractor
DWH161D1	20V Max* XR Brushless Universal Dust Extractor Kit













