MATERIAL SAFETY DATA SHEET TRIM[®] E206

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name	TRIM [®] E206				
Material type	Long Life Emu	llsion			
Classification/synonym(s)	Chemical emul	sion/Soluble oil			
Product use	Coolant and lub	pricant in metal	removal proce	sses	
Manufacturer address	MASTER CHEMICAL CORPORATION 501 West Boundary Perrysburg, OH 43551-1200				
Emergency telephone	419-874-7902	Fax n	umber 419-	874-0684	
2. COMPOSITION/INFORMATION ON INGREDIENTS OTHER					
COMPONENT	OSHA PEL	ACGIH TLV	LIMITS RECOM.	CAS #	%RANGE
Severely hydrotreated petroleum oil	5 mg/m ³ (mist)	5 mg/m^3 (mist)	none	64742-52-5	40-50
Triethanolamine	none	5 mg/m^3	none	102-71-6	1-10

The exact chemical identities and percentages of the raw materials used in TRIM[®] E206 are trade secrets. This information is being withheld as provided for in the Occupational Safety and Health Administration's Hazard Communication Rule (29 CFR 1910.1200).

3. HAZARDS IDENTIFICATION

Emergency overview	Dark blue liquid
	No immediate hazard
	Fire may produce oxides of carbon, nitrogen, and sulfur

POTENTIAL HEALTH EFFECTS

Acute effects of overexposure	Eye Conta Skin Conta Inhalation Ingestion Skin Abso	act	Transient irritation Concentrate may be irritating Nontoxic Nontoxic Nontoxic	g, nonsensitizer
Chronic effects of overexposure	None curr			
8		NTP A OSHA	Annual Report No No	IARC Monographs No
Signs and symptoms of exposure None		None		

Medical conditions generally aggravated by exposure <u>4. FIRST AID MEASURES</u>	None known			
Emergency and first aid	Eyes		ediately with cool, clean water for at	
procedures	Skin Inhalation Ingestion	least 15 minutes Wash with mild soap and warm water Move to fresh air If large quantities are ingested, contact a physician		
	In every case ge	et medical a	tention as required	
5. FIRE FIGHTING MEASU	<u>RES</u>			
Flash point (test method)	None to boiling	(COC)	Flammable limits Not determined	
Extinguishing media	As appropriate dry chemical, C		bunding fire: water (flood with water), bhol" foam	
Special fire fighting procedures	None	Unusual hazards	fire and explosion None	
6. ACCIDENTAL RELEASE	MEASURES			
Steps to be taken if material is released or spilled	Mop up or use dry absorbent			
7. HANDLING AND STORA	<u>GE</u>			
Precautions to be taken in handling and storing	Avoid contact with eyes. Avoid prolonged or repeated skin contact with the concentrate. Wash thoroughly after handling. Do not swallow.			
Other precautions	This product contains amine. Do not add nitrite or other nitrosating agents to this product due to the potential for nitrosamine formation.			
8. EXPOSURE CONTROLS/PERSONAL PROTECTION				
Respiratory protection (Specify type)	None			
Ventilation	Local exhau Mechanical Special Other		Not normally required General room ventilation should be sufficient None None	
Protective gloves	None needed	1 with work	ing solution	
Other protective equipment Eye protection	None Safety glasse	es		
Exposure limits	None established by ACGIH or OSHA for product as whole Refer to Section 2			
Page 2 of 4 (TRIM [®] E206)				

Page 2 of 4 (TRIM[®] E206)

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Dark blue liquid
OdorMild	
pH of concentrate (as range)	Not applicable
Typical operating pH (as range)	8.8-9.2
Boiling point (ASTM D86)	209°F (98°C)
Freezing point	12°F (-11°C)
Solubility in water	Soluble
Specific gravity ($H_2O=1$)	0.974
V.O.C. Content (EPA Method 24)	2.113 lbs/gal
Evaporation rate (butyl acetate=1)	<1

10. STABILITY AND REACTIVITY

Stability	Stable	Conditions to avoid	None
Incompatibility	Strong oxidizers, acids, and alkalis		
(materials to avoid)			
Hazardous combustion or	Thermal decomposition (f	ire) may produce oxides	s of carbon, nitrogen, and sulfur
decomposition products			
Hazardous polymerization	Will not occur	Conditions to avoid	None

<u>11. TOXICOLOGICAL INFORMATION</u>

		Results	
Study	Test Animal	Concentrate	10% Solution
Acute inhalation toxicity	Rat		nontoxic LC ₅₀ >202mg/l
Acute oral toxicity	Rat	nontoxic $LD_{50} > 5000 mg/kg$	nontoxic
Acute dermal toxicity	Rabbit	nontoxic LD ₅₀ >2000mg/kg	nontoxic
Primary skin irritation	Rabbit	irritant PDI index > 6.42	nonirritant PDI index=2.21
Primary eye irritation	Rabbit	irritant	nonirritant
Human Insult patch	Human volunteers		nonirritant nonsensitizer

<u>12. ECOLOGICAL INFORMATION</u>

No data available

13. DISPOSAL CONSIDERATIONS

Waste disposal method Must comply with local, state, and federal regulations. If pre-treatment is needed, chemical treatment or ultrafiltration may be used. Contact Master Chemical Tech Line (1-800-537-3365) for assistance.

<u>14. TRANSPORT INFORMATION</u>

Department of	DOT Hazard Class: None
Transportation	TRIM [®] E206 is not classified as a hazardous material by DOT.

15. REGULATORY INFORMATION

Resource Conservation and Recovery Act	EPA Hazardous Waste Number(s): None TRIM [®] E206 is not classified as a hazardous waste by EPA.
Toxic Substances Control Act	All TRIM [®] E206 ingredients are listed on the TSCA Inventory of Chemical Substances.
Superfund Amendments and Reauthorization Act of 1986	TRIM [®] E206 does not contain any Section 302/304 Extremely Hazardous Substances or Section 313 Toxic Chemicals.

16. OTHER INFORMATION

	HMIS Hazard Index		NFPA RATING
		Concentrate	
(Health)	H = 1		H = 1
(Fire)	$\mathbf{F} = 0$		$\mathbf{F} = 0$
(Reactivity)	$\mathbf{R} = 0$		$\mathbf{R} = 0$
(Personal Protection)	PP = A (safety glasses)		Special hazards $=$ none

Typical Working Solution

H = 1	H = 1
$\mathbf{F} = 0$	$\mathbf{F} = 0$
$\mathbf{R} = 0$	$\mathbf{R} = 0$
PP = A (safety glasses)	Special hazards $=$ none

Key 0 = minimal 1 = slight 2 = moderate 3 = serious 4 = severeThis information is intended solely for the use of individuals trained in the particular system.

TRIM[®] is a registered trademark of Master Chemical Corporation. ©1997 - 2008 Master Chemical Corporation.

The information herein is given in good faith and believed current as of the date of this MSDS. Because conditions of use are beyond our control, no guarantee, representation or warranty expressed or implied is made. Consult Master Chemical Corporation for further information.

Date of preparation April 17, 2008