SAFETY DATA SHEET

1. Identification

Product identifier **TRIM® SC230**

Other means of identification None.

Recommended use Metal Working Fluids.

Recommended restrictions Applicable for industrial settings only. No other uses are advised.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Master Chemical Corporation

Address 501 West Boundary Street
Perrysburg, Ohio 43551-1200
United States

Telephone 419-874-7902

Website www.masterchemical.com

E-mail info@masterchemical.com

Emergency phone number CHEMTREC 1-800-424-9300

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Acute toxicity, oral	Not classified
Acute toxicity, dermal	Not classified
Skin corrosion/irritation	Not classified
Serious eye damage/eye irritation	Not classified

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements

Hazard symbol None.

Signal word None.

Hazard statement The mixture does not meet the criteria for classification.

Precautionary statement

Prevention Observe good industrial hygiene practices.

Response Wash hands after handling.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
TRIETHANOLAMINE		102-71-6	5 - < 10
Other components below reportable levels			90 - 100

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Move to fresh air.

Skin contact Wash affected area with mild soap and water.

Eye contact	Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses.
Ingestion	In the unlikely event of swallowing contact a physician or poison control center.
Most important symptoms/effects, acute and delayed	None known.
General information	Get medical attention, if needed.

5. Fire-fighting measures

Suitable extinguishing media	Dry chemical, CO2, water spray or alcohol resistant foam. Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire.
Specific hazards arising from the chemical	No unusual fire or explosion hazards noted.
Special protective equipment and precautions for firefighters	Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	For personal protection, see section 8 of the SDS. Keep unnecessary personnel away. Use personal protective equipment as required.
Methods and materials for containment and cleaning up	Soak up with inert absorbent material. Clean up in accordance with all applicable regulations.

7. Handling and storage

Precautions for safe handling	Avoid contact with eyes. Avoid prolonged or repeated contact with skin. Do not taste or swallow. Wash thoroughly after handling.
Conditions for safe storage, including any incompatibilities	Store in a closed container. The product is stable and non-reactive under normal conditions of use, storage and transport. Store in a dry place.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3

Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection	Safety glasses.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Color	Blue
Odor	Mild, sweet
Odor threshold	Not available.
pH	9 - 9.3
Melting point/freezing point	21.2 °F (-6 °C)

Initial boiling point and boiling range	208.94 °F (98.3 °C)
Flash point	> 226.4 °F (> 108.0 °C)
Evaporation rate	< 1 BuAc
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Soluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Flash point class	ASTM D93-08
pH in aqueous solution	8.7 - 9.2
Specific gravity	0.989 - 1.093

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Stable at normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines.
Incompatible materials	Acids. Strong oxidizing agents.
Hazardous decomposition products	To avoid thermal decomposition, do not overheat.

11. Toxicological information

Information on possible routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	Not classified.
Eye contact	Not classified.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	None known.

Information on toxicological effects

Acute toxicity	Not classified.

Product	Species	Test Results
TRIM® SC230		
Acute		
Dermal		
LD50	Rabbit	> 2000, mg/kg
Inhalation		
LC50	Rabbit	> 204, mg/l
Oral		
LD50	Rat	> 5000, mg/kg

Skin corrosion/irritation Not classified.

Serious eye damage/eye irritation Not classified.

Respiratory or skin sensitization

Respiratory sensitization Classification not possible. Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Classification not possible.

Specific target organ toxicity - repeated exposure Classification not possible.

Aspiration hazard Classification not possible. Not an aspiration hazard.

Chronic effects None known.

12. Ecological information

Ecotoxicity Not available.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Follow precautions for safe handling described in this safety data sheet.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

US state regulations

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 07-06-2015

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